



*Experience of Tecnatom in*

## *2008 LAS/ANS Annual Symposium*



June 16-20, 2008

Rio de Janeiro, Brazil

# *EXPERIENCE OF TECNATOM IN THE DESIGN OF NEW NUCLEAR POWER PLANTS*

# OBJECTIVE

*Experience of Tecnatom in  
the design of new nuclear  
power plants*

-  PARTICIPATION AND EXPERIENCES OF TECNATOM IN THE DESIGN AND DEVELOPMENT OF ADVANCED MAIN CONTROL ROOMS, PROCEDURES AND TRAINING, IMPLEMENTING HFE CRITERIA AND GUIDELINES.
-  HUMAN FACTORS PLAY A SIGNIFICANT ROLE IN SUPPORTING PLANT SAFETY AND DEFENCE IN DEPTH.

# DEVELOPMENT (I)

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Integration of HFE principles into NPP design, development and evaluation:

- ☒ Activities to be performed
  - +
  - +
- ☒ Definition of an HFE team
  - +



## ☒ Methodologies

- ✚ Human Factors Engineering  
Implementation for the design of the Man-  
Machine Interfaces (MMI)
- ✚ Plant System Functional Requirements  
Analysis (SFRA)
- ✚ Allocation Of Functions (AOF)
- ✚ Task Analysis (TA)



# DEVELOPMENT (III)

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## ☒ Methodologies

- ✚ Human System Interface design (HSI)
- ✚ Procedure development
- ✚ Training program development
- ✚ HFE Verification and Validation

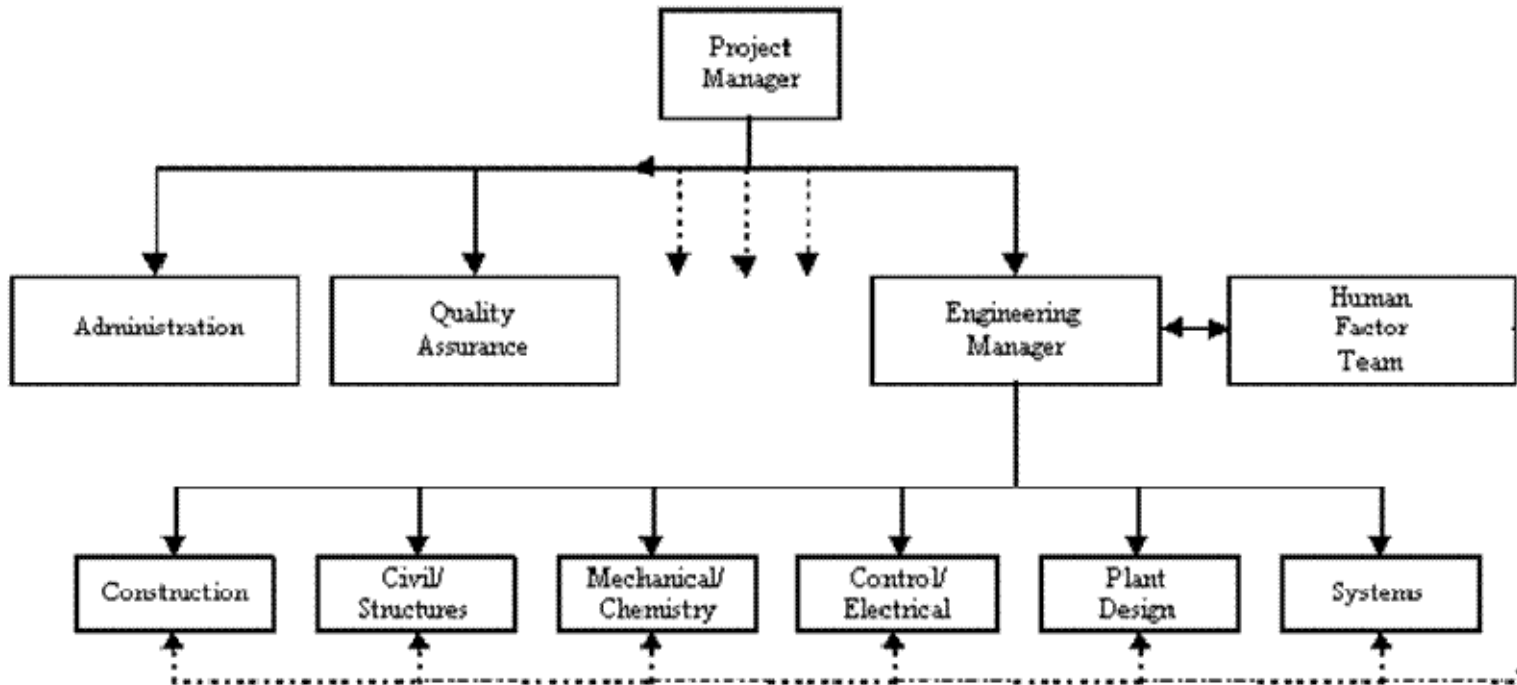


- ☒ The Human Factor Engineering Team is an independent team responsible for:
  - ✚ Reviewing all activities related to design, development and tests
  - ✚ Recommending and providing solutions from a HFE point of view
  - ✚ Assuring that the activities carried out conform to the established plans and generated procedures

# HFE TEAM (II)

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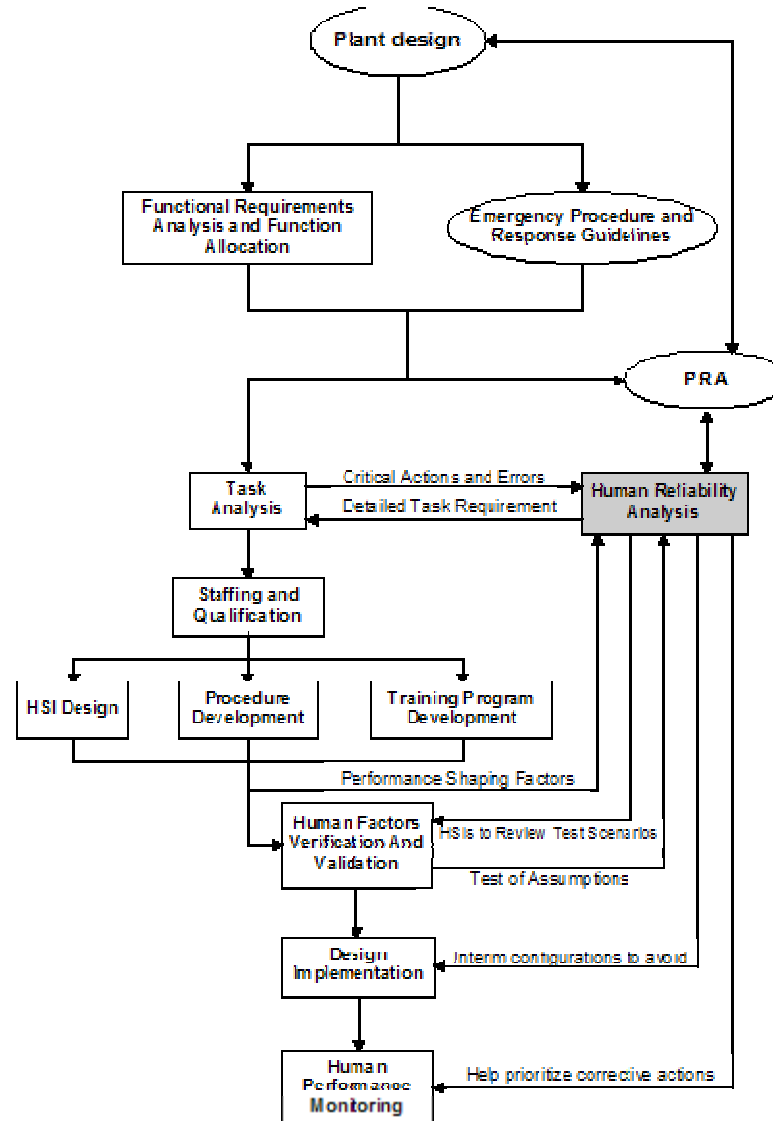


**Typical organization**

# IMPLEMENTATION PROCESS

(I)

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**Human Factors  
Engineering  
Implementation  
Process  
(NUREG 711 Rev 2)**



### ☒ System Functional Analysis (SFRA)

Identification of WHAT does the system do?

- ✚ Verify that all operating experiences and lessons learned previously identified from former designs have been incorporated in the new design
- ✚ Identification of the system functions
- ✚ Identification of the processes for each function
- ✚ Identification of the Operating Modes and Operating Mode Changes for each function

### ☒ System Functional Analysis (SFRA) (cont.)

- ✚ Identification of the instrumentation required for performing the functions
- ✚ List of components, with their corresponding status for fulfilling the system functions in each Operating Mode and Operating Change Mode



### ☒ Allocation Of Functions (AOF)

Identification of WHO must do it?

#### + Definition of one hypothetical allocation

(Prepared by Engineering Department)

- ⑥ Man meets core performance requirements?
- ⑥ Man meets human performance requirements?
- ⑥ Cost trade off acceptable?
- ⑥ Is HF structure adequate?
- ⑥ Is cognitive support adequate?
- ⑥ Is job satisfaction optimal?

#### + Evaluation of the hypothetical allocation

- ⑥ Recommendations in order to modify the level of automation

### ☒ Task Analysis (TA)

Identification of HOW to do it?

#### + Initial Task Analysis

⑥ Operating Sequence Scenarios (OSS)

⑥ Task Identification

📷 Coincident tasks

📷 Individual activities

📷 Critical tasks

📷 Operating Sequence  
Diagrams (OSD)



### + Detailed Task Analysis

Table Data Form containing:

- ⑥ Task Identification code
- ⑥ Activity number
- ⑥ Behavior
- ⑥ Object of action
- ⑥ Information requirements
- ⑥ Frequency of action
- ⑥ Connections with other tasks
- ⑥ Feedback requirements
- ⑥ Job performance aids
- ⑥ Communications

### + HFE Analysis and results



Output from SFRA, AOF, and TA:

- Operating Sequence Diagrams (OSD)
- Identification of Critical Tasks
- List of Instruments and Controls
- Location of Instruments and Controls in Main Control Room
- Discrepancies from the current design
- Procedure Recommendations
- Communications Requirements
- Job Performance Aids
- Operator workload

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## ☒ Human System Interfaces Design

✚ Design of the operating displays,  
containing:

- ⑥ P&IDs
- ⑥ Controls
- ⑥ Instrumentation
- ⑥ Trends
- ⑥ Links to other displays



## ☒ Verification and Validation activities:

- ✚ HSI Task Support Verification
- ✚ HFE Design Verification
- ✚ Integrated System Validation
- ✚ Human Factor Issue Resolution Verification
- ✚ Final Plant HFE/HSI Design Verification

## ☒ Verification:

- ✚ Evaluation of the availability of the correct information and controls
- ✚ Conformance of HSI to the HFE guidelines established for the HSI



### ☒ Validation:

- ✚ The control room configuration design is validated against the functional requirements
- ✚ This process is achieved by simulating operations with a control room mockup
- ✚ Time dependent characteristics are evaluated using a full-scope simulator

# COMMENTS (I)

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STANDARDISATION

DOCUMENTARY CONTROL

OTHERS

## COMMENTS (II)

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### ☒ STANDARDISATION

IF THE DESIGN OF THE SYSTEMS OF THE PLANT IS NOT STANDARD THE ACTIVITIES TO BE PERFORMED BY THE OPERATOR WILL DIFFER DEPENDING ON THE SYSTEM WHICH WILL IMPLY DIFFERENT I&C FOR EACH COMPONENT, INCREASE OF TRAINING AND INCREASE OF HUMAN ERROR PROBABILITY.

## COMMENTS (III)

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### ☒ DOCUMENTARY CONTROL

Inadequate management of the documentation implies the possibility of different participants in the project working with different revisions of the documentation, as a result of which there might be a number of incoherencies and the swapping of documents to correct errors that are, in fact, nothing more than different versions of the design documents.

## COMMENTS (IV)

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### ☒ OTHERS

- INCOMPLETE DESIGN INPUTS  
CREATES DELAYS.

- CLOSE WORK BETWEEN THE  
SYSTEM ENGINEERS, DISPLAY  
DESIGNERS AND DISPLAY  
BUILDERS.

- ETC.

# CONCLUSION

*Experience of Tecnatom in  
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- ✘ TECNATOM S.A. has been part of several Design and Human Factors Engineering Teams, collaborating in the design of several advanced Nuclear Power Plants.