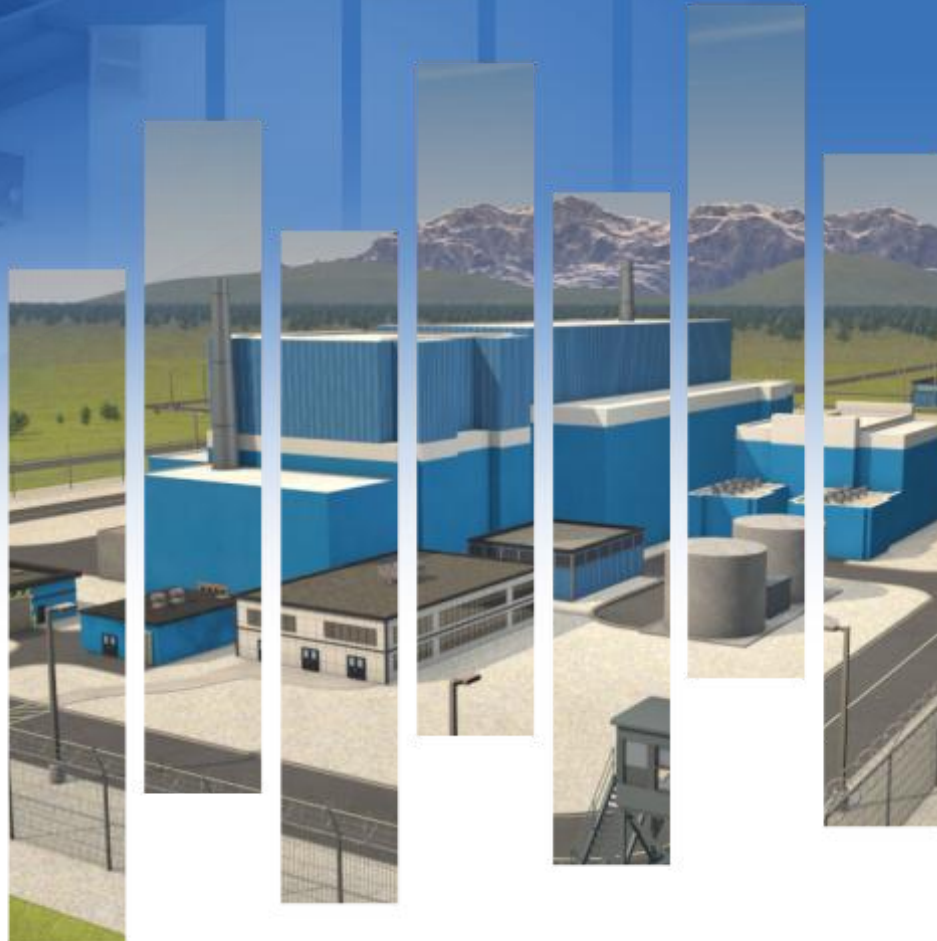


# Boiling Water Reactor (BWR) Technology ABWR/ESBWR

June 28, 2013



**Isidro de la Fuente**  
Vice President, Sales  
Nuclear Plant Projects



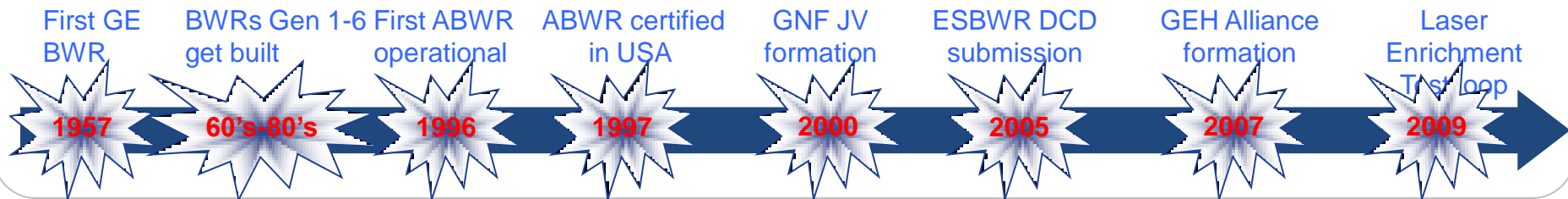
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# GE Hitachi Nuclear Alliance – Wilmington



- In alliance with Hitachi – the only U.S. controlled OEM today
- HQ Wilmington, NC (1650 acres)
- ~6000+ employees worldwide (GEH/HGNE)
- BWR pioneer – 2 in India, 35 in the USA, 30 in Japan ... 94 globally
- Continuous investments in technology over past 50 years

## 50 years of commitment



### ..advanced generational technology solutions



- ABWR – Gen III
- ESBWR – Gen III+
- PRISM – Gen IV

### ..backed by experience, expertise & innovation



- Nuclear, Turbine islands, balance of plant
- Life extension
- Power uprates
- Performance services
- Outages, Inspections
- Spent fuel storage

### ..expanding competencies and build upon adjacencies



- BWR, mixed oxide fuel
- Candu fuel & handling
- Fuel engineering svcs
- Laser enrichment
- Advanced Recycling
- Nuclear isotopes



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# 94 BWRs in Asia, Europe, and Americas



Dresden 1 – USA



Dodewaard - Netherlands



KKM - Switzerland



K6/K7 - Japan



Vallecitos – USA



Laguna Verde - Mexico



Santa María de Garoña - Spain



KRB - Germany



Lungmen - Taiwan



Garigliano - Italy



Tarapur 1&2 – India

GEH and HGNE have been continuously constructing nuclear plants for over 50 years



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# Recent experience and project status

**Kashiwazaki-Kariwa 6/7 ABWR**



**COD 1996/1997**

**Shika-2 ABWR**



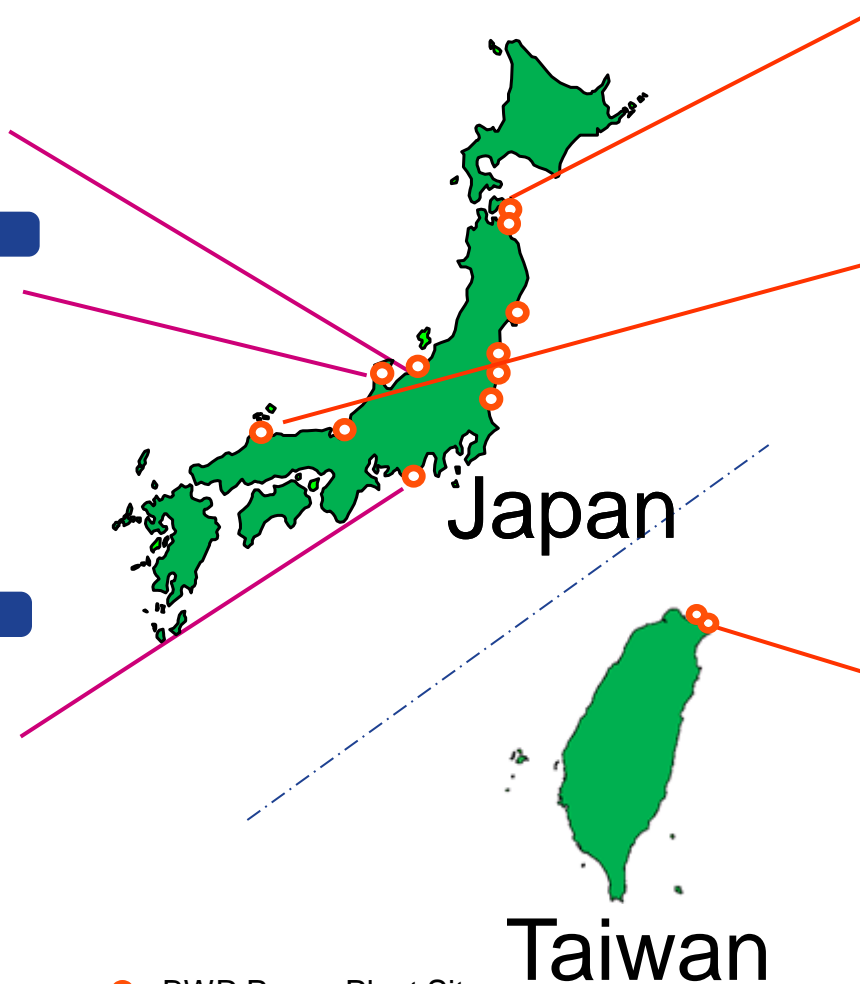
**COD 2006**

**Hamaoka-5 ABWR**



**COD 2005**

**Plants Completed 4 Units**  
**Under Construction 4 Units**



**Ohma ABWR**



**Under Construction**  
**COD (suspended)**

**Shimane-3 ABWR**



**Under Construction**  
**COD (suspended)**

**Lungmen-1/2 ABWR**

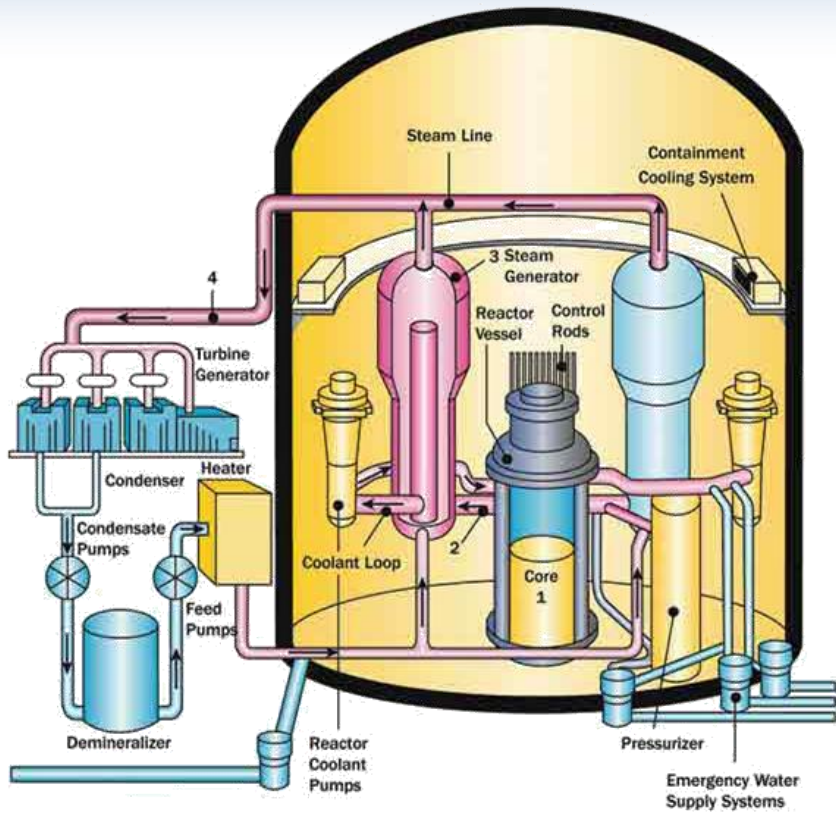


**Under Construction**  
**COD 2013 (estimated)**

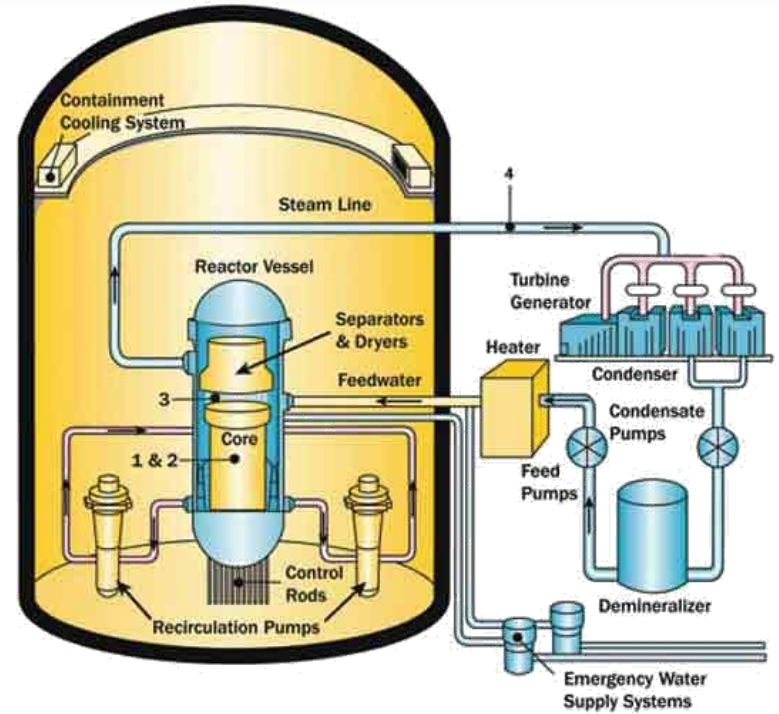


○ : BWR Power Plant Site

# PWRs and BWRs – the basics



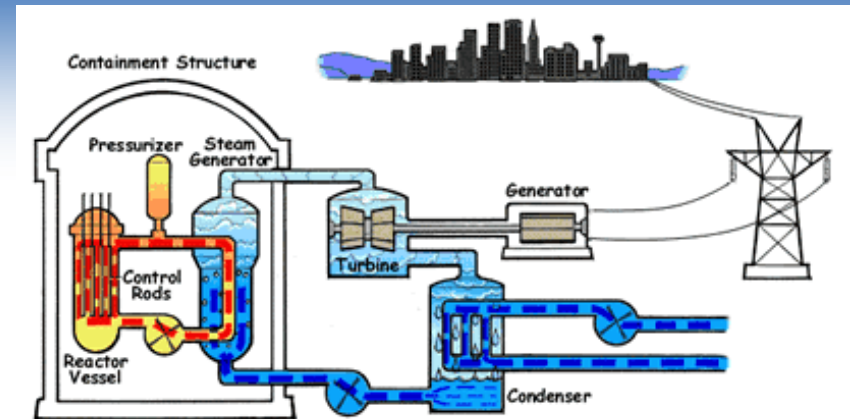
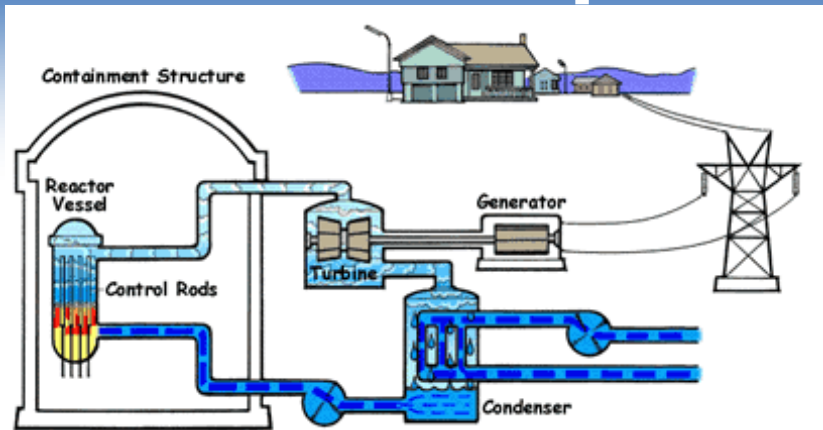
Typical Pressurized Water Reactor



Typical Boiling Water Reactor



# Basic Principles of Steam



## BWR

Direct Cycle (Single Cycle)

RPV Pressure ~70 Bar (1020 psig)

RPV Temperature 288 °C (550 °F)

Steam Generated in RPV (with Separator & Dryer)

Bulk Boiling Allowed in RPV

Pure Water H<sub>2</sub>O

## PWR

Indirect Cycle (Dual Cycle)

RPV Pressure ~155 Bar (2240 psig)

RPV Temperature 326 °C (619 °F)

Steam Generated in Steam Generator (via Second Loop)

No Bulk Boiling in RPV

Water + Boric Acid

***BWR Has Lower RPV Pressure and Simplified Steam***

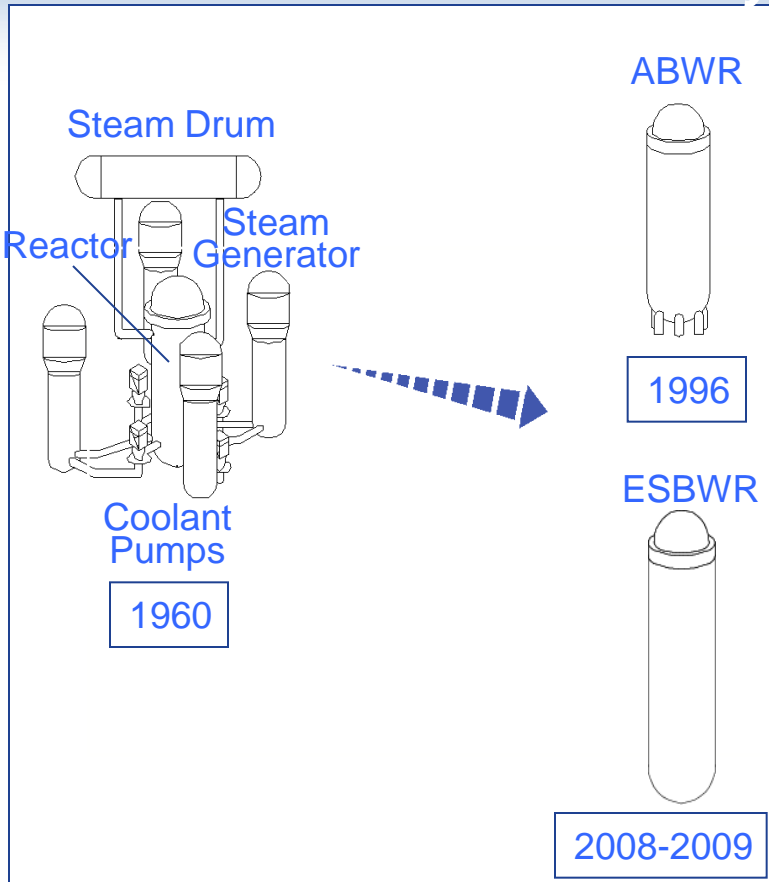


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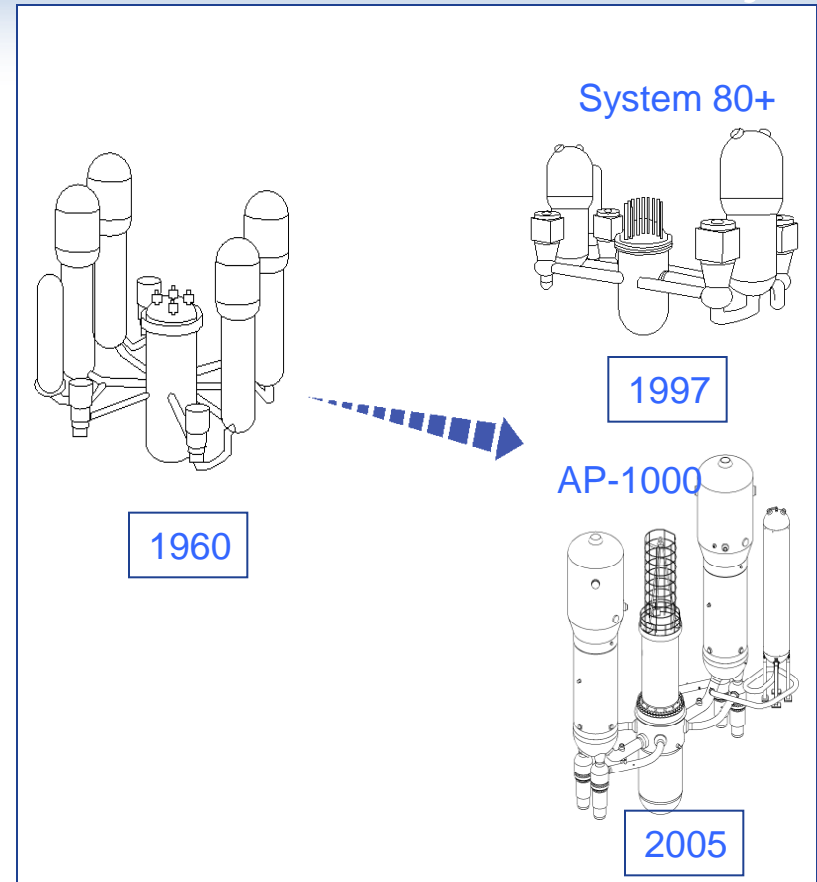
*cycle*

# Reactor Evolutions

## BWR Evolution Summary



## PWR Evolution Summary

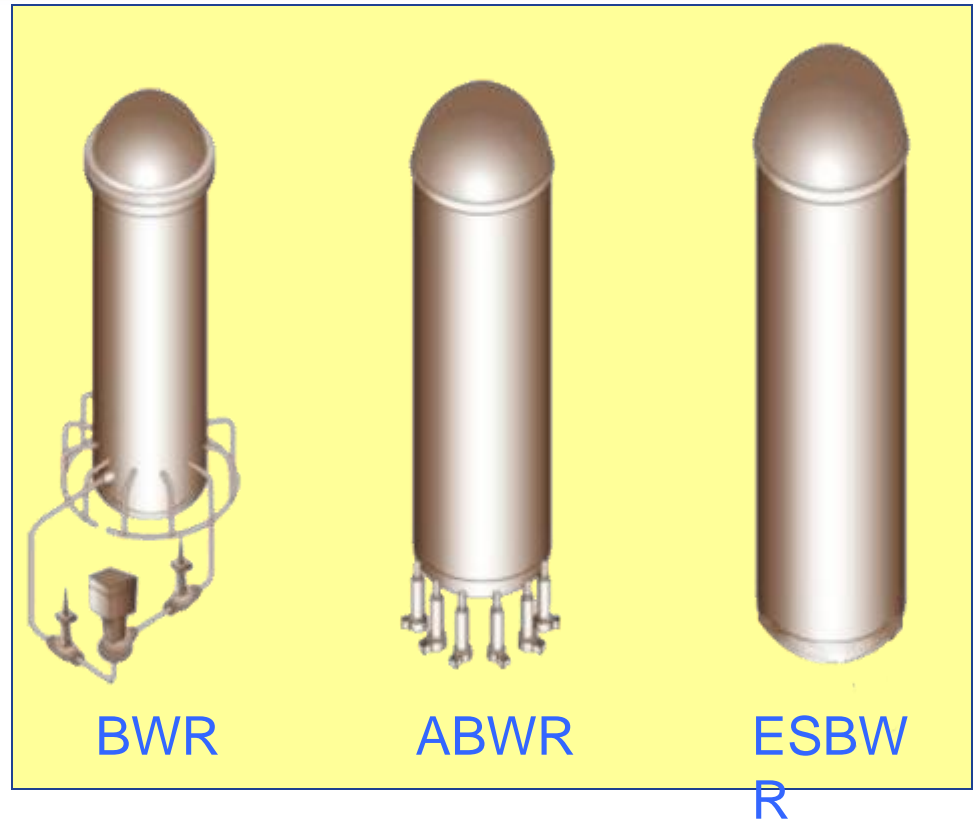
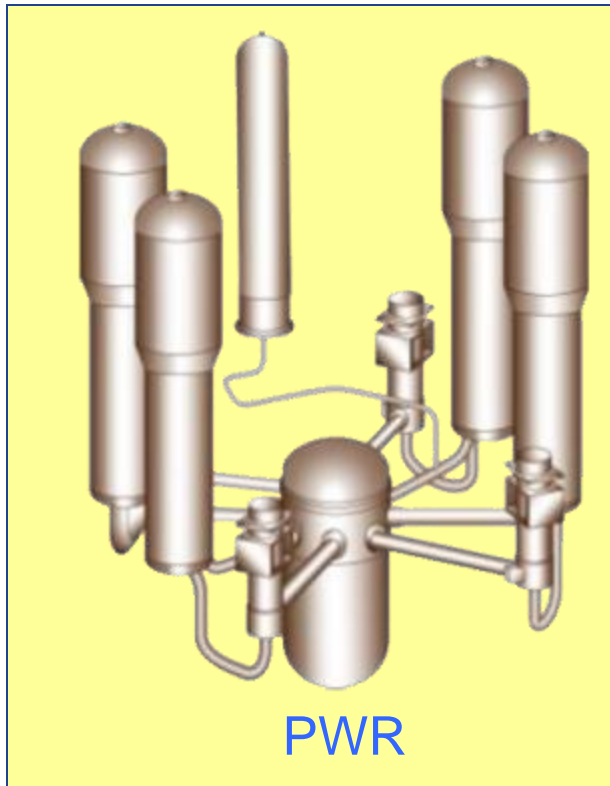


***BWR Simplification = Fewer Major Components***



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# Simplification of design



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# Major Nuclear Steam System Components

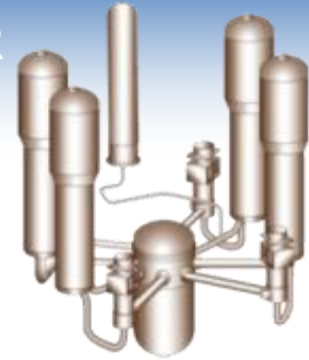
ABWR



ESBWR



PWR



## BWR

- RPV (with Dryer & Separator)
- No Steam Generator
- No Pressurizer
- RPV mounted pumps (ABWR)
- Natural Circulation (ESBWR)
- Bottom Entry Control Rod Drives
- No piping (ABWR/ESBWR)

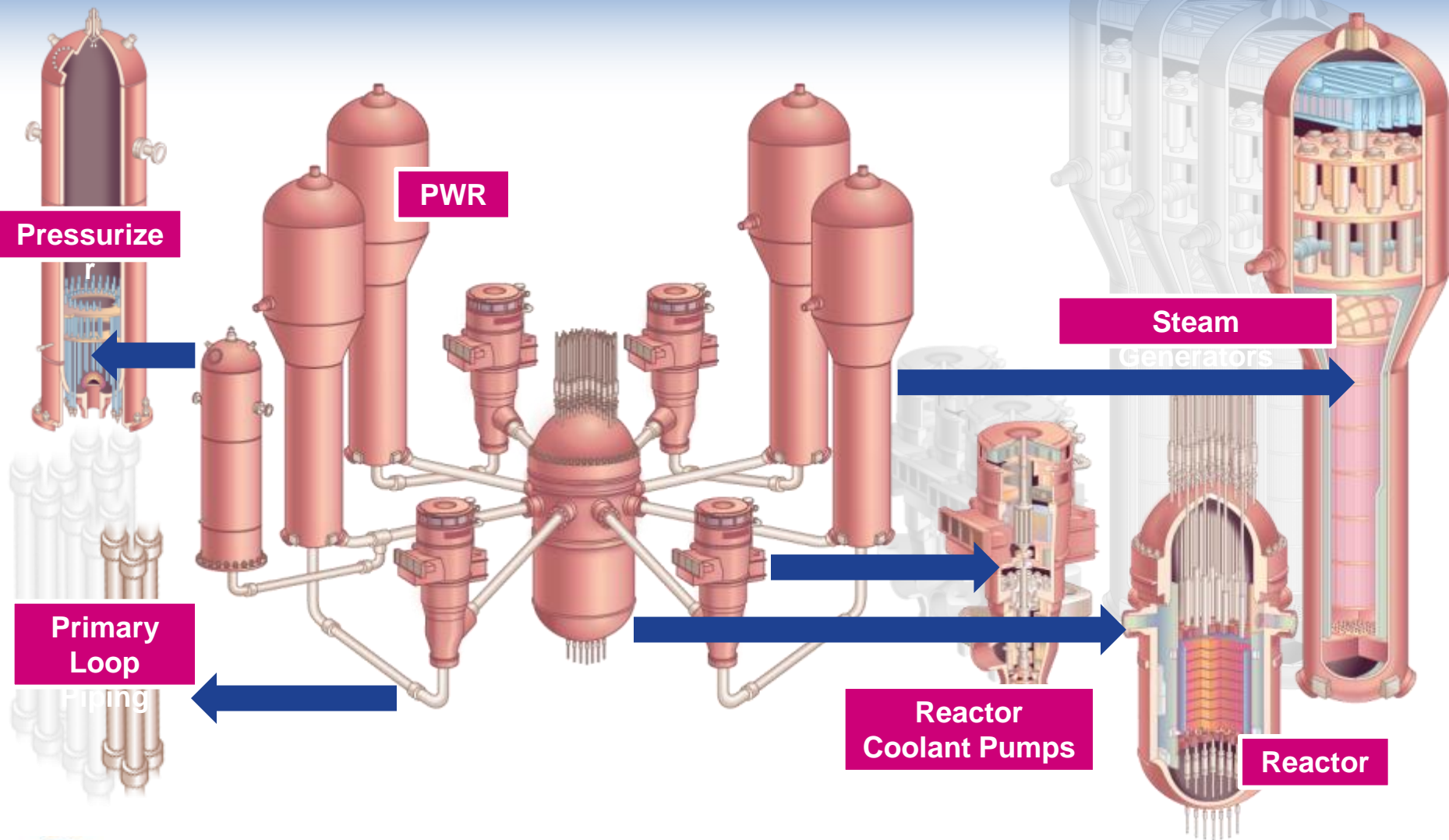
## PWR

- RPV
- 2 -4 Steam Generators
- 1 Pressurizer
- Rx Coolant pumps outside of RPV
- Top Entry Control Rod Clusters
- Interconnecting piping



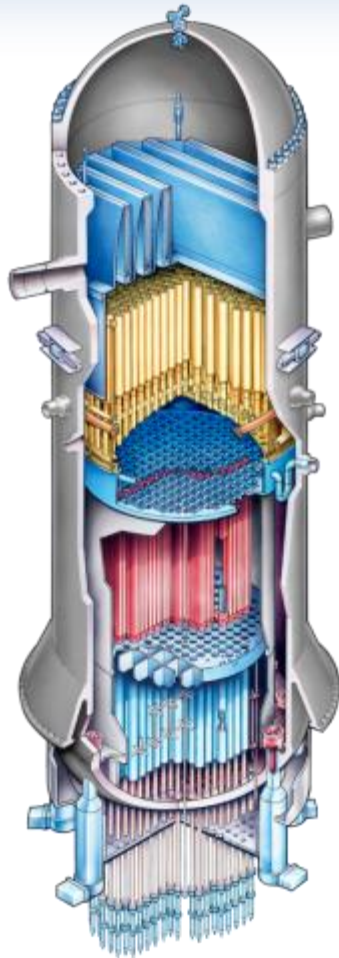
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# Consider the complexity of the PWR



# Compare PWR to ABWR

ABWR

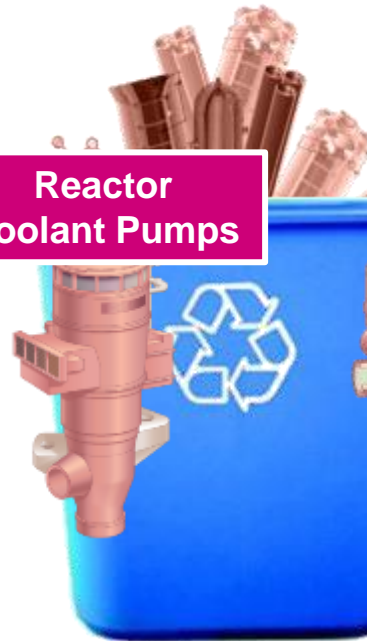


Only the necessary components, and in one vessel

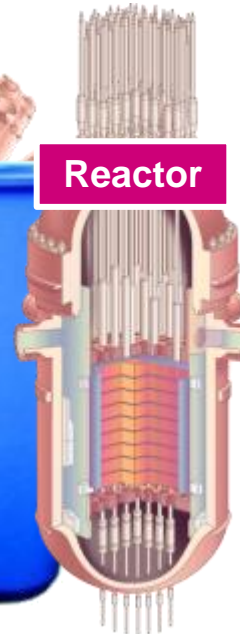
Extra components impact:

- Manufacturing
- Installation
- O&M
- Decommissioning

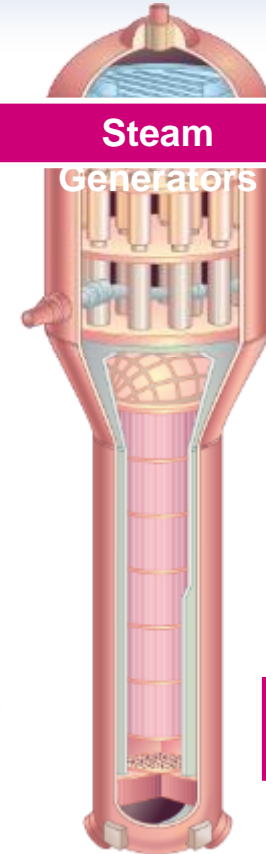
Reactor  
Coolant Pumps



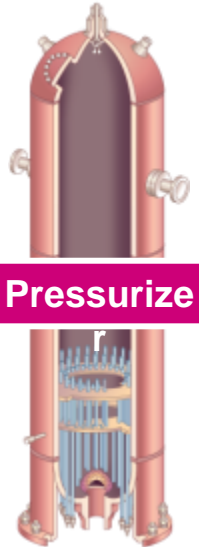
Reactor



Steam  
Generators



Pressurize



Primary  
Loop

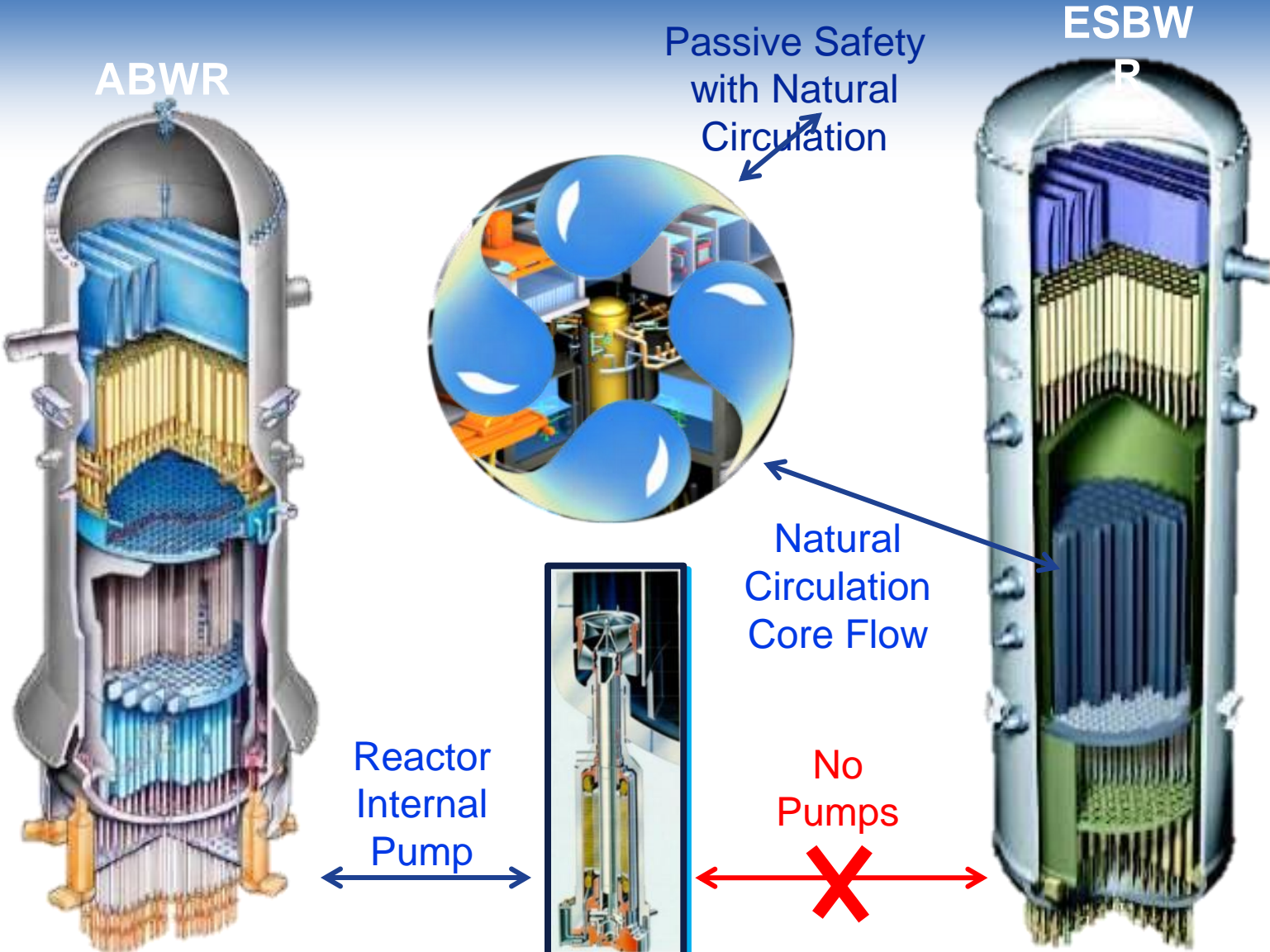


PTD



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# Continued Evolution and Investment in BWRs



# Evolution to ESBWR

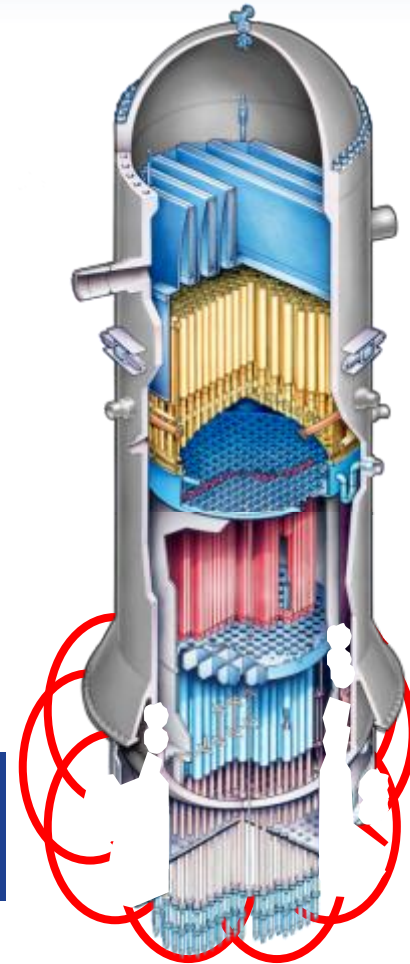
ESBWR



chimney

No large pipe penetration

ABWR



# Consider the PWR ... *Vessel Head*

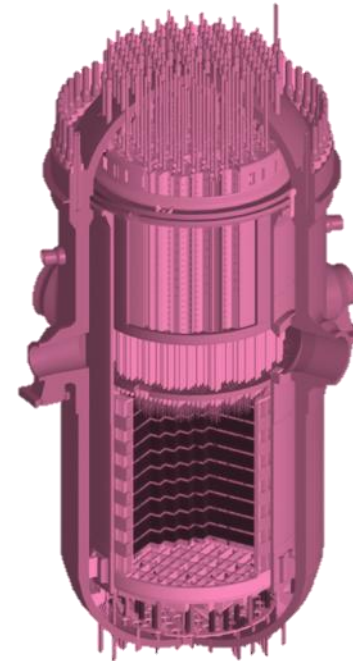
Is



Davis Besse



Reactor



## Vessel Head

- Boric acid erosion... from boron used for power control
- This was a significant safety issue
- Davis Besse shut down 2002-2004 with a total cost of \$600MM+



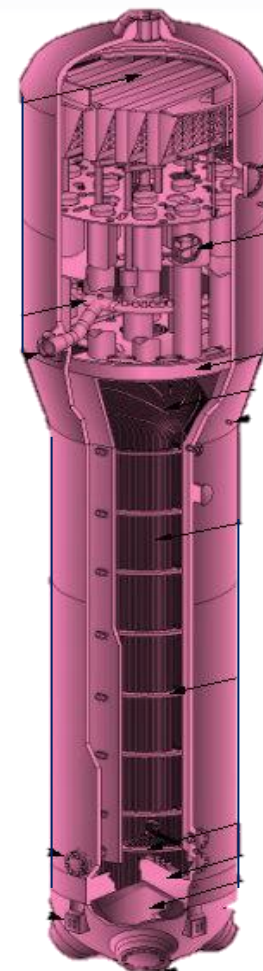
HITACHI

# Consider the PWR ... *Steam Generator*

Rep



Steam Generators



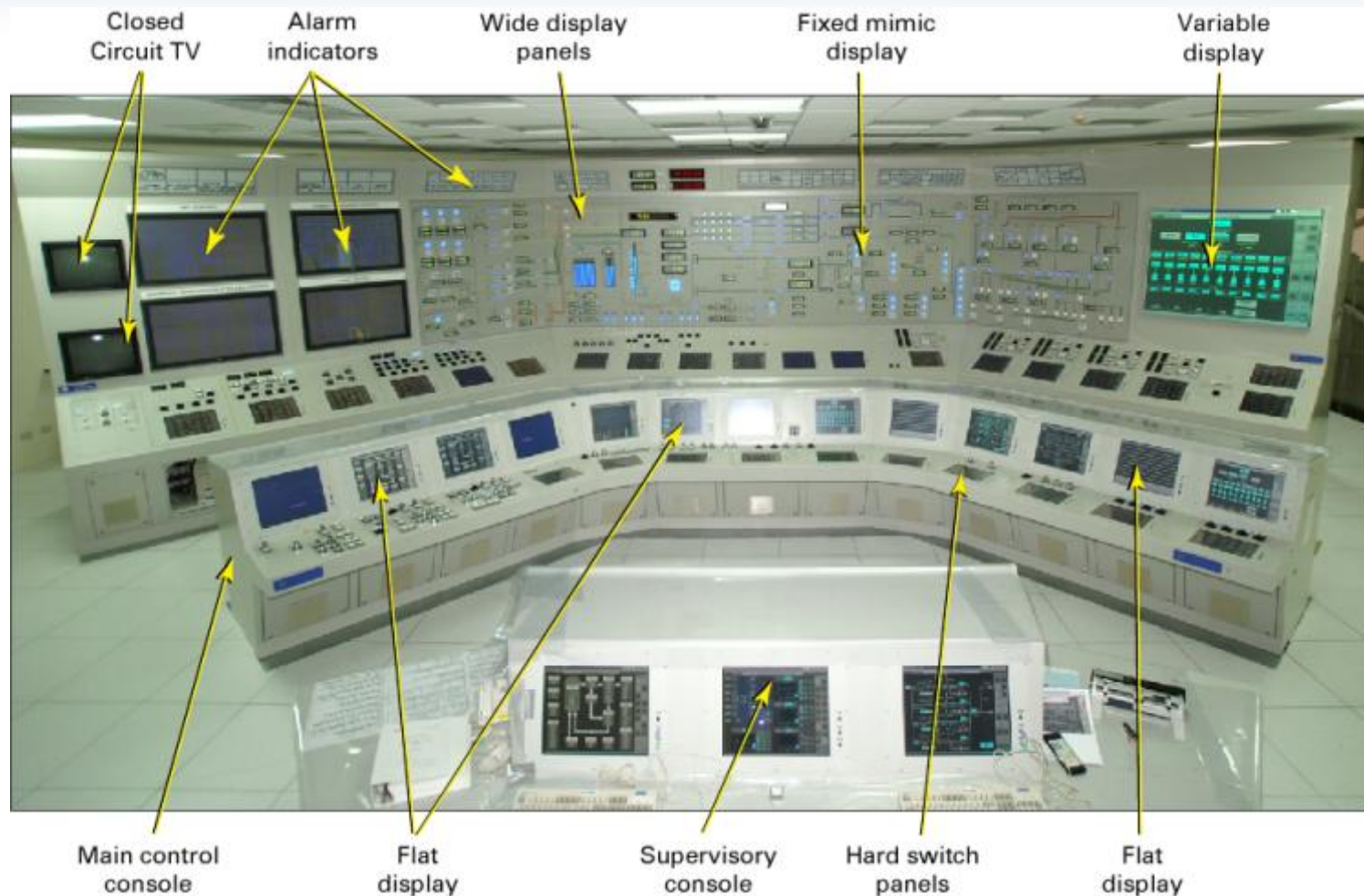
## Steam Generator Replacement (SGR)

- Tube leaks due to corrosion and mechanical wear...alloy 600
- \$250 - \$300 MM to replace
- 3+ month outages with additional dose of 0.8-2.5 Sv (80-250 rem)
- Access holes created in containment
- Significant rad waste components
- May be necessary more than once in reactor lifetime



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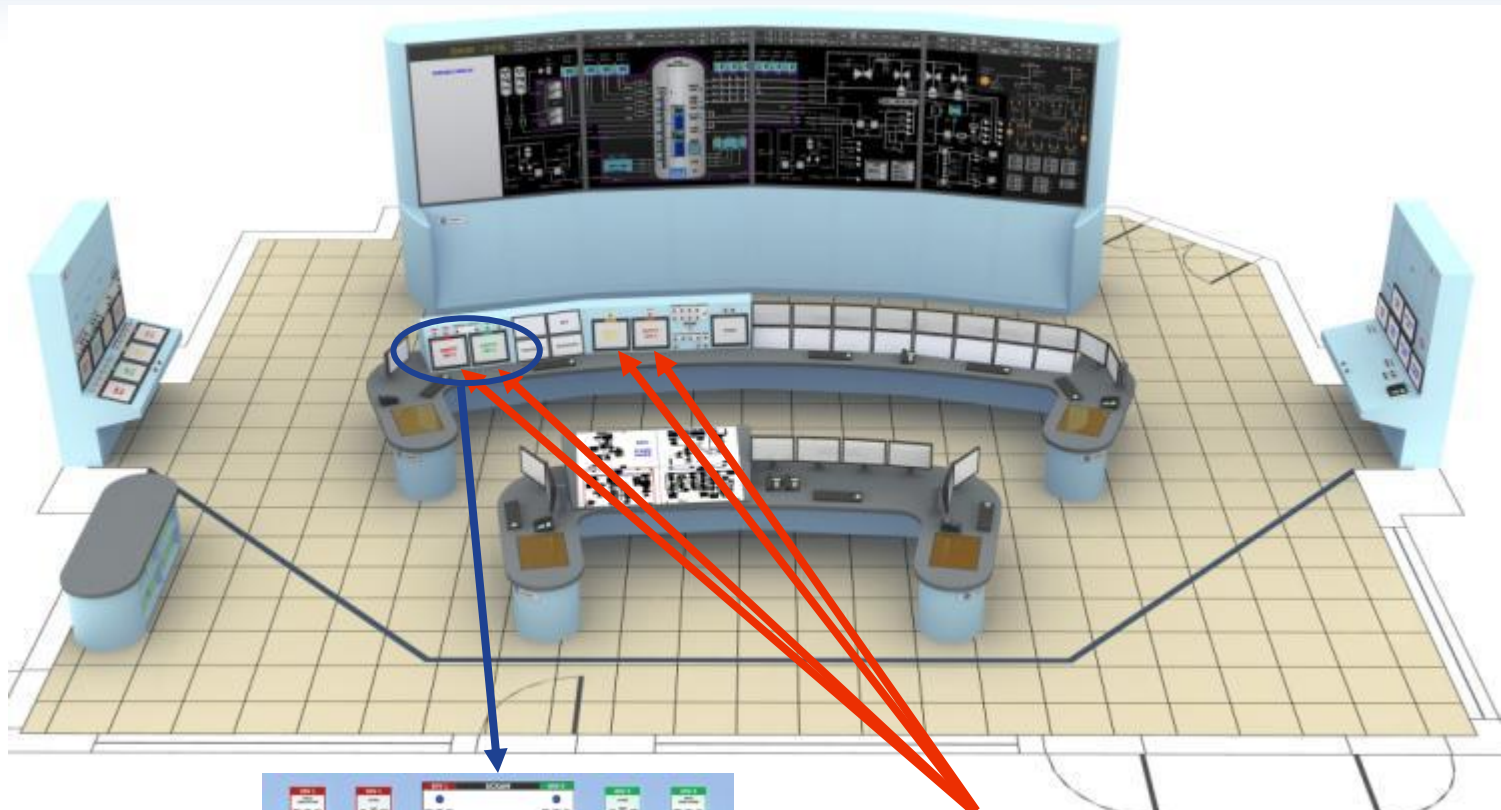
# ABWR Control Room



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# ESBWR Control Room

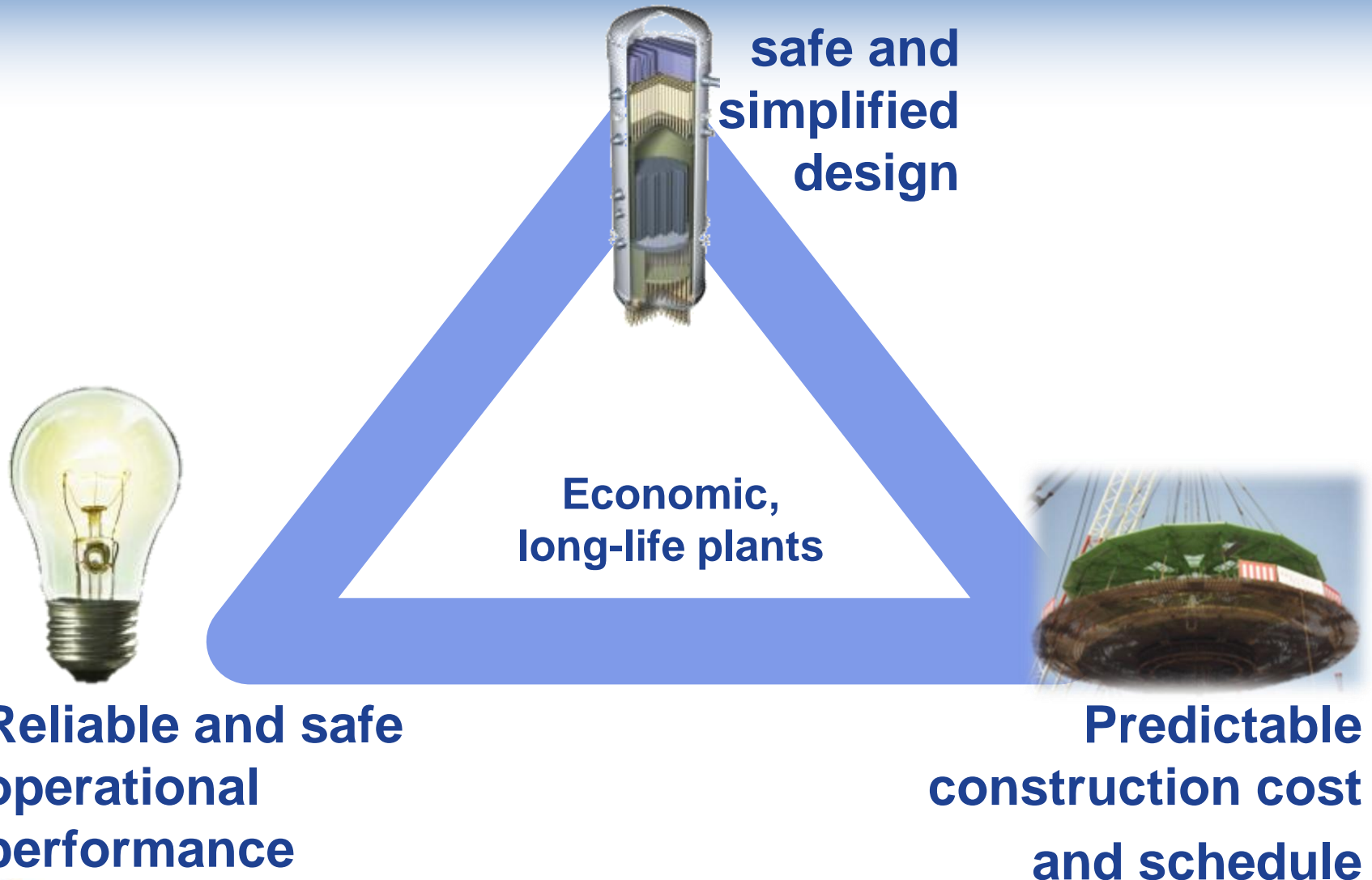


**Dedicated, Divisional  
Video Display Units  
(DVUs)**

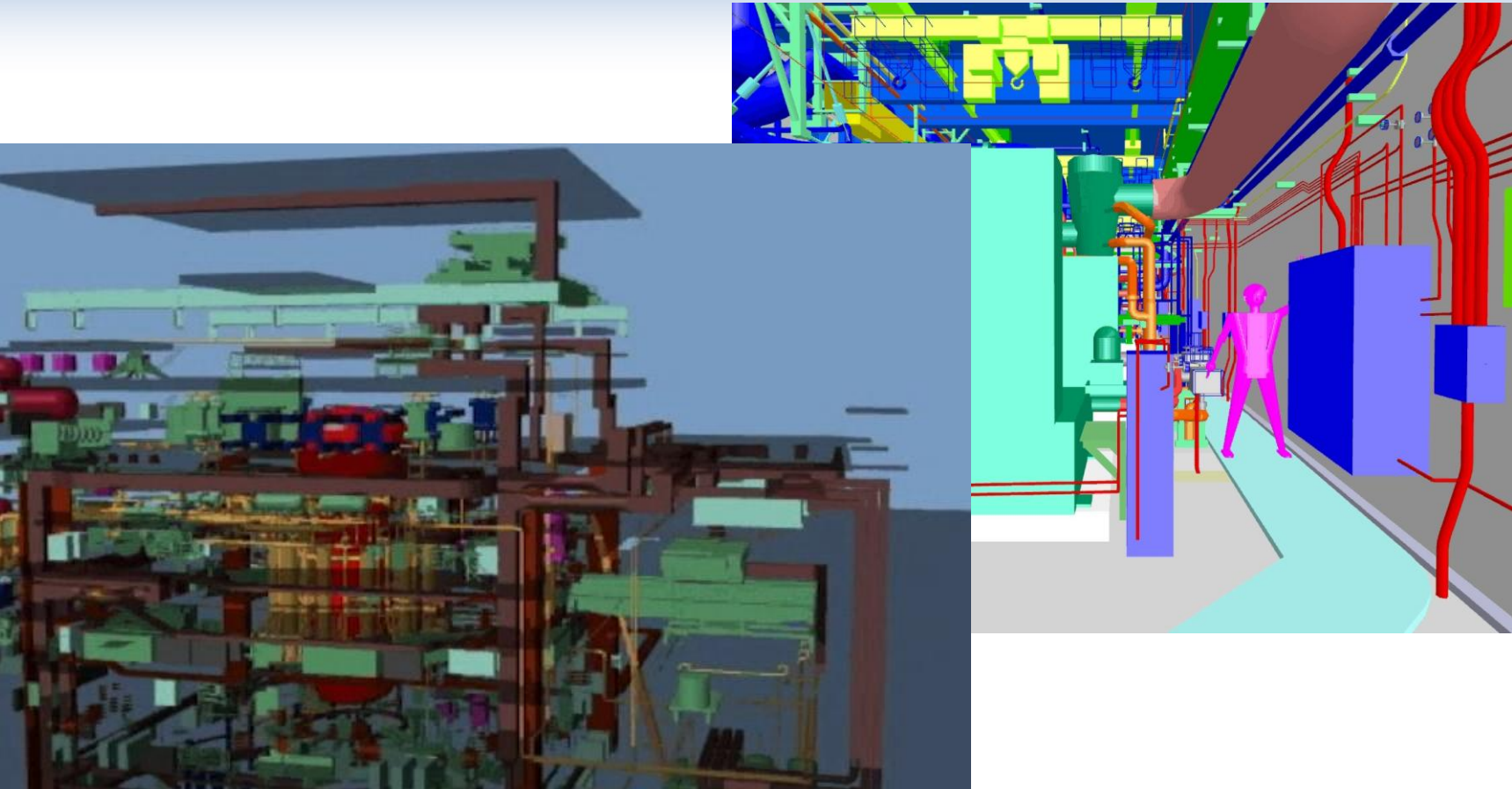


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# Confidence for investors and regulators

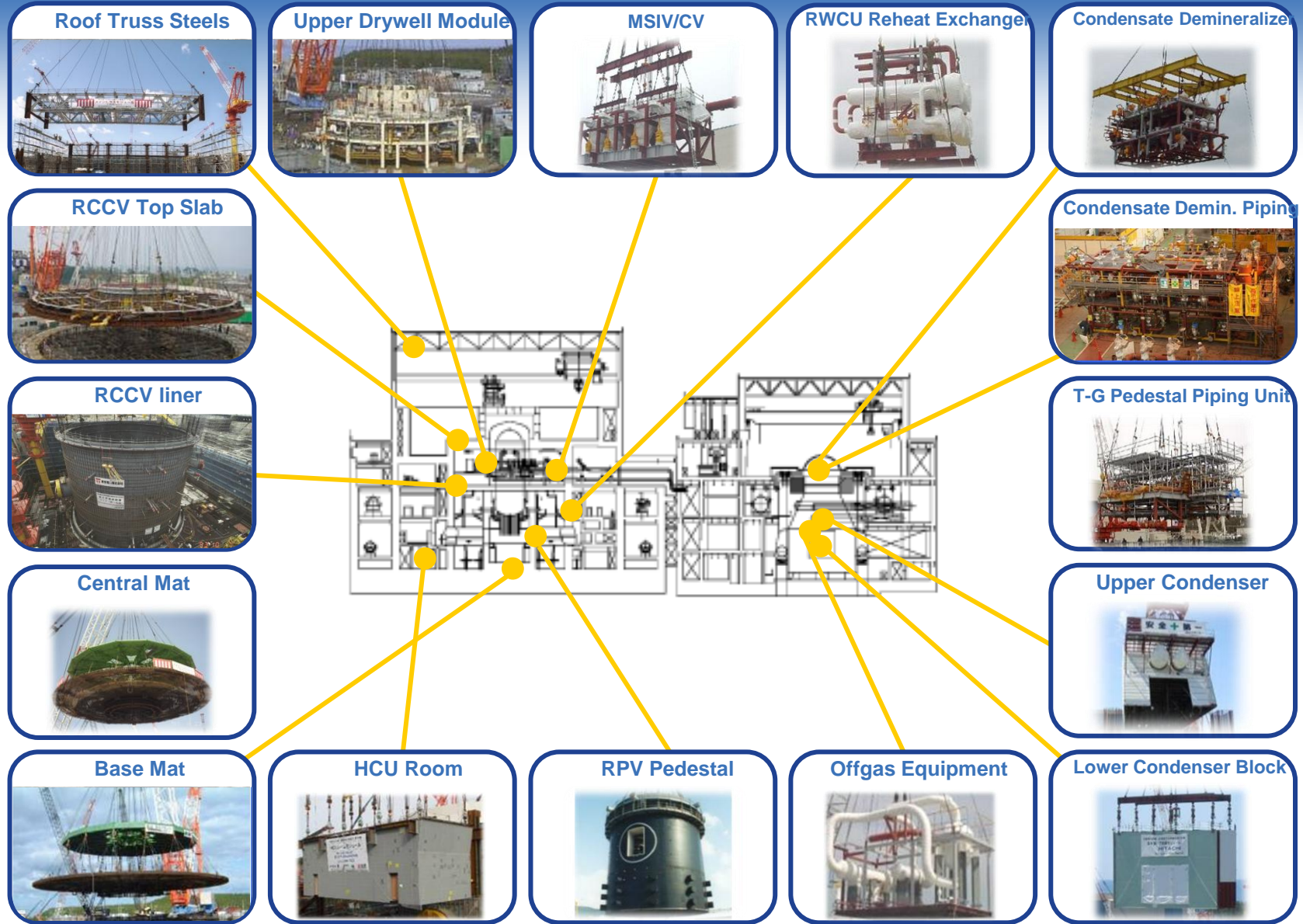


# Detailed engineering before on-site work



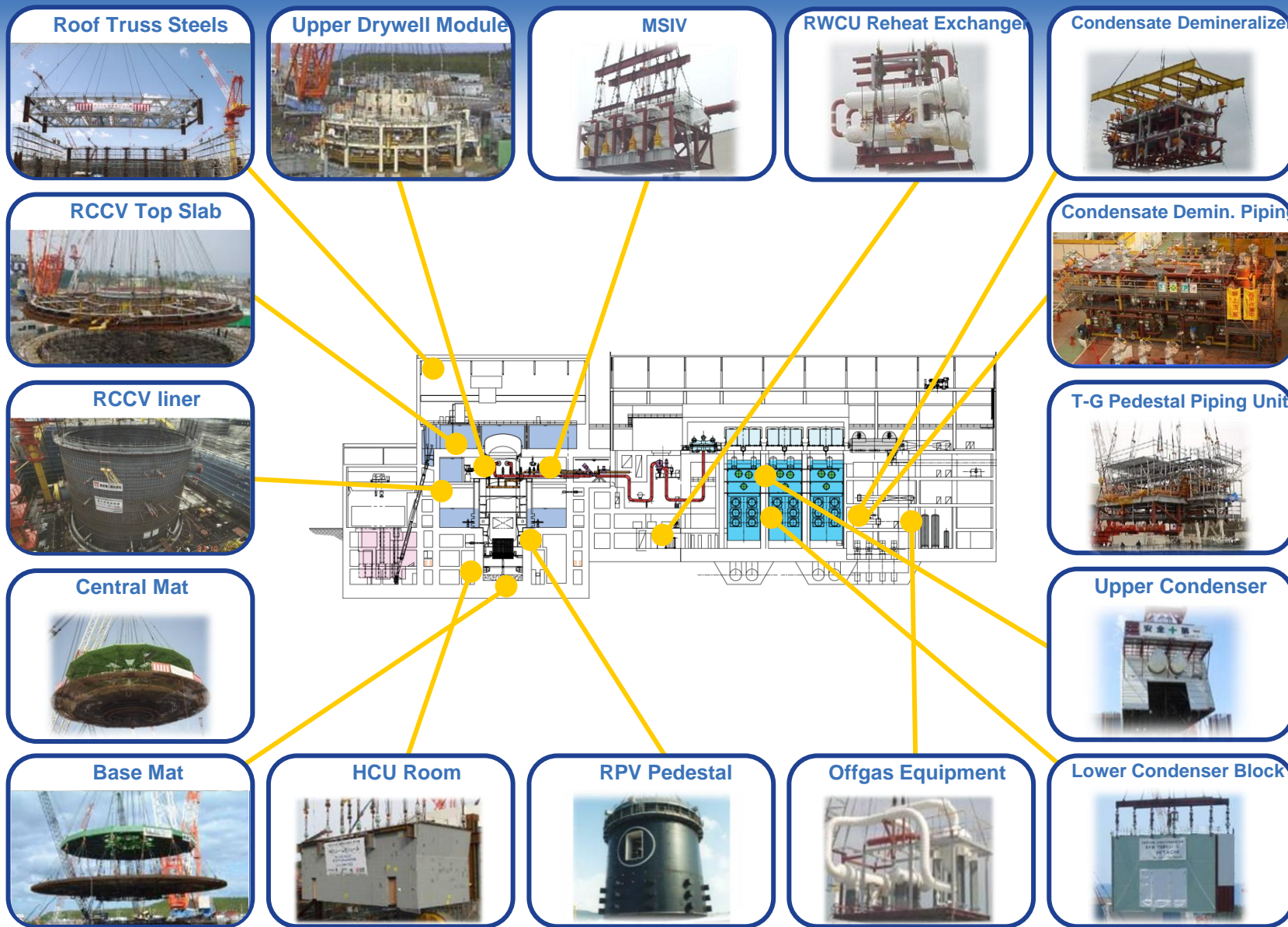
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# ABWR modularization – proven in Japan



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# ESBWR modularization – based on ABWR



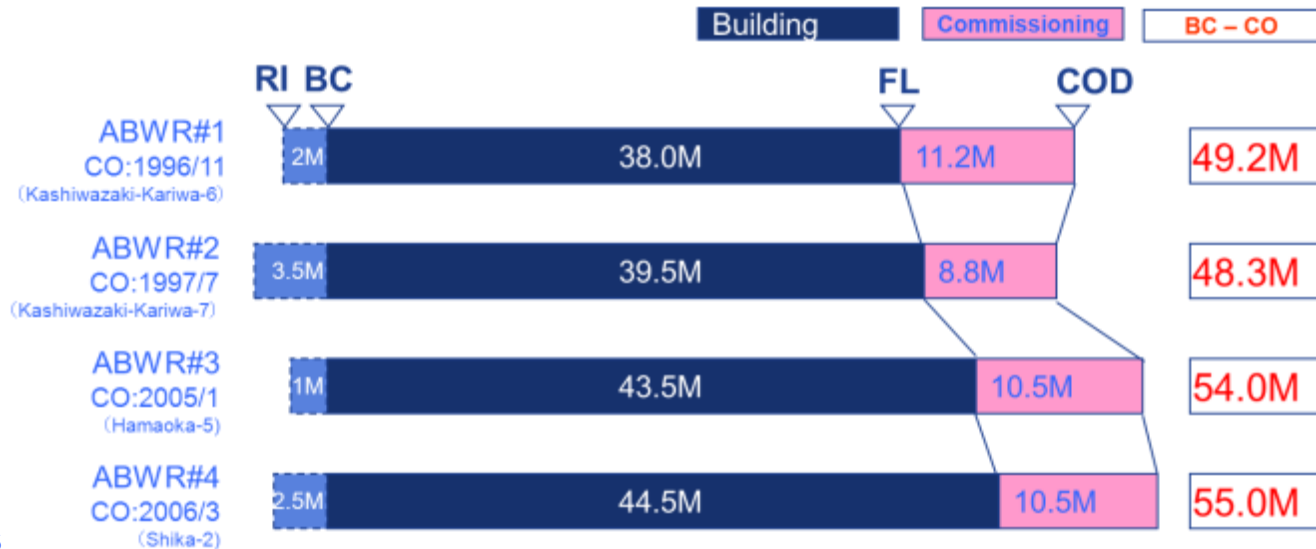
# Predictability

1<sup>st</sup> of a Kind Advanced technology plant built on a 38-month construction schedule



Kashiwazaki-Kariwa 6/7 ABWRs

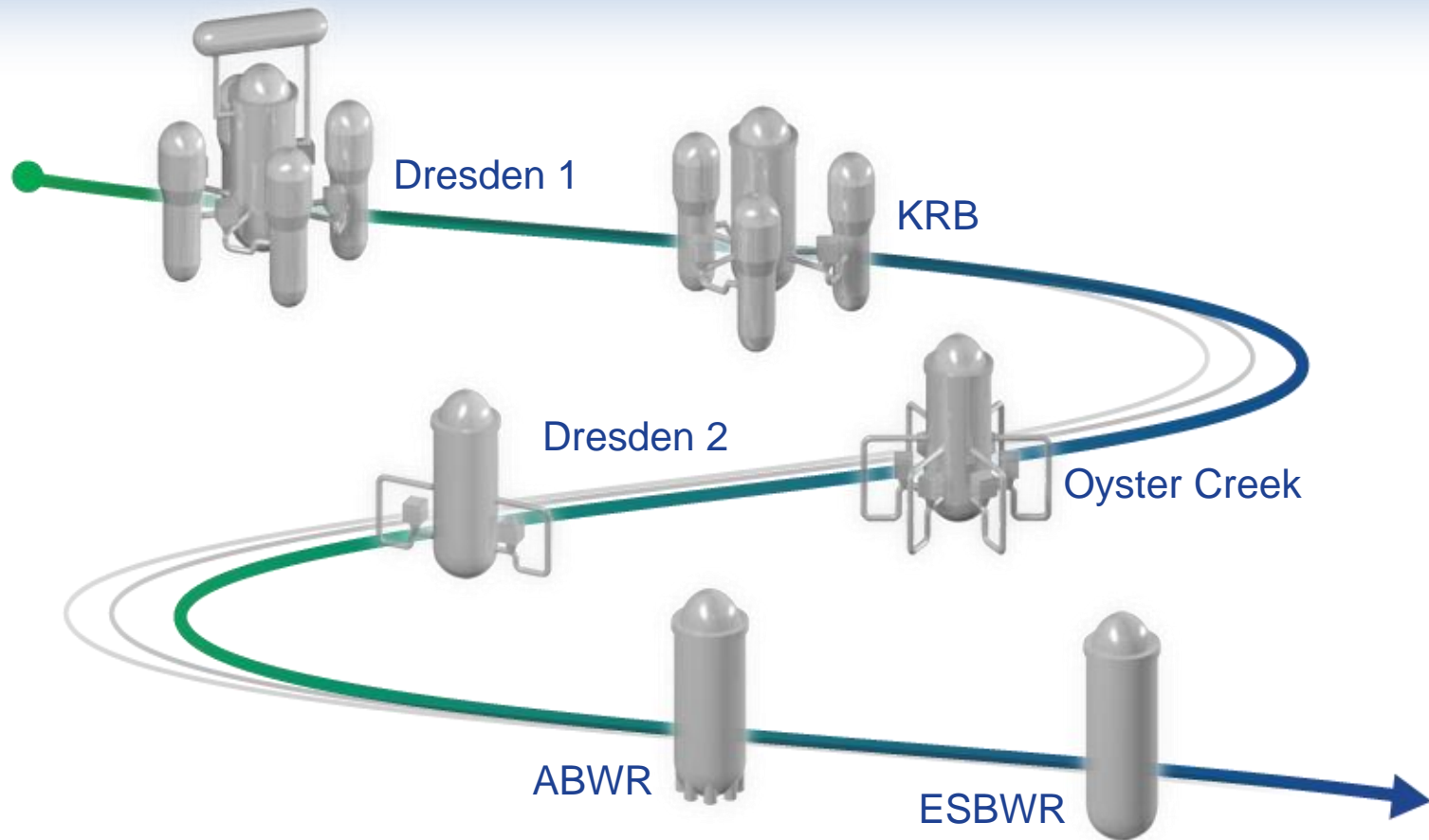
Efficient, repeatable model:



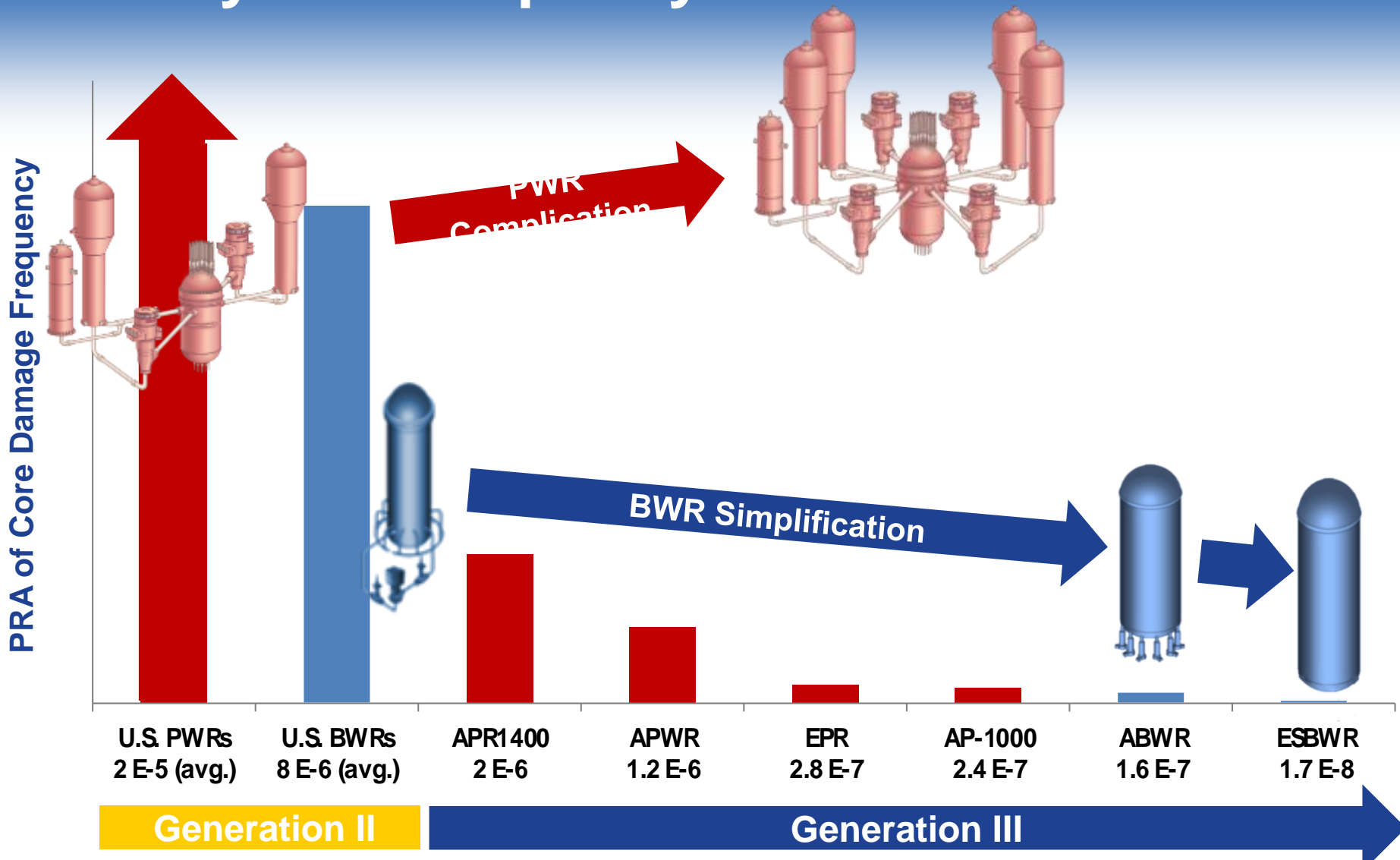
RI : Rock Inspection    BC : Start of Basemat Construction    FL : Fuel Loading    CO : Commercial Operation



# Simplicity



# Safety and simplicity



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Note: PRA of CDF is represented in at-Power internal events (per year)

Note: NSSS diagrams are for visualization purposes only



# Fuel performance imperative to plant performance

## Record runs for light water reactors

Plant Name	Type	Days of Continuous Operation	Date ended
LaSalle 1	BWR - GE	739	Feb-06
Susquehanna 2	BWR - GE	722	Apr-09
LaSalle 2	BWR - GE	711	Feb-07
Peach Bottom-3	BWR - GE	707.7	Sep-05
Brunswick 1	BWR - GE	707.2	Mar-02
Peach Bottom-3	BWR - GE	706	Sep-07
Three Mile Island 1	PWR - B&W	705	Oct-09
Calvert Cliff 2	PWR - CE	692.2	Feb-09
Three Mile Island 1	PWR - B&W	689	Oct-05
LaSalle 1	BWR - GE	687	Feb-08
Three Mile Island 1	PWR - B&W	680	Oct-03
Indian Point 3	PWR - W	678	Mar-09
Susquehanna 2	BWR - GE	677	Feb-05
Browns Ferry 3	BWR - GE	669.4	Mar-02
Three Mile Island 1	PWR - B&W	668	Sep-99
Monticello	BWR - GE	627	Dec-07
Three Mile Island 1	PWR - B&W	616	1997
Indian Point 2	PWR - W	616	Dec-05
Davis-Besse	PWR - B&W	593	Jan-02
Millstone 3	PWR - W	585	Feb-01

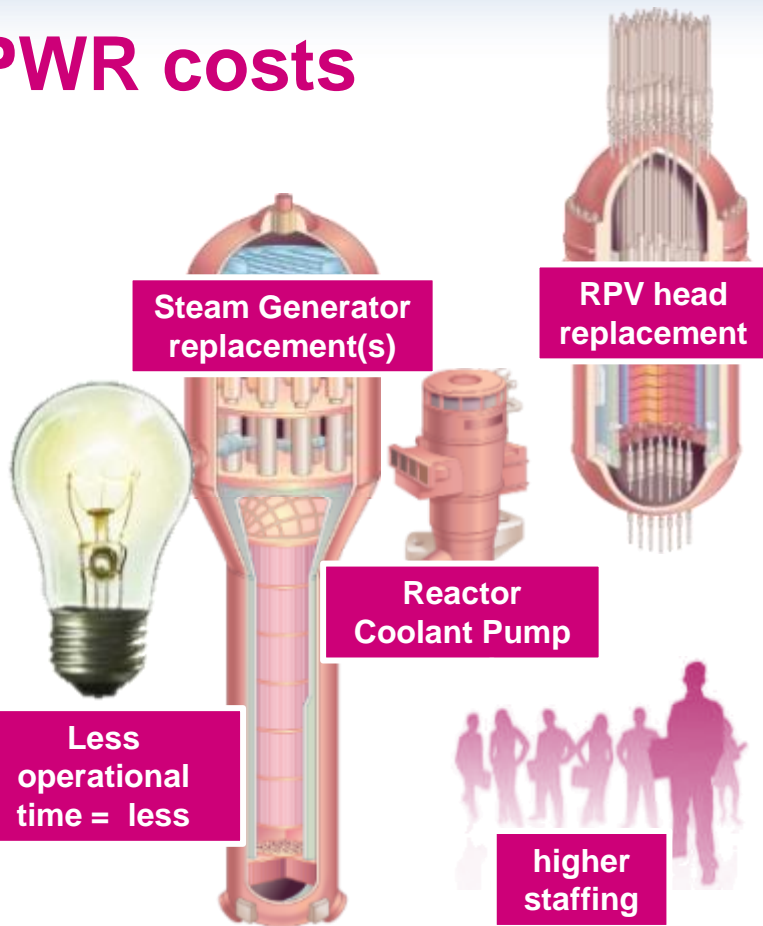
- GE BWRs represent 10 out of the top 20 longest running reactors
- The top six are GE BWRs
- GE BWRs represented 5 independent utilities

Source: Platts News Flashes and Company Press Releases Updated 11/03/2009



# BWR Operational Cost Advantages

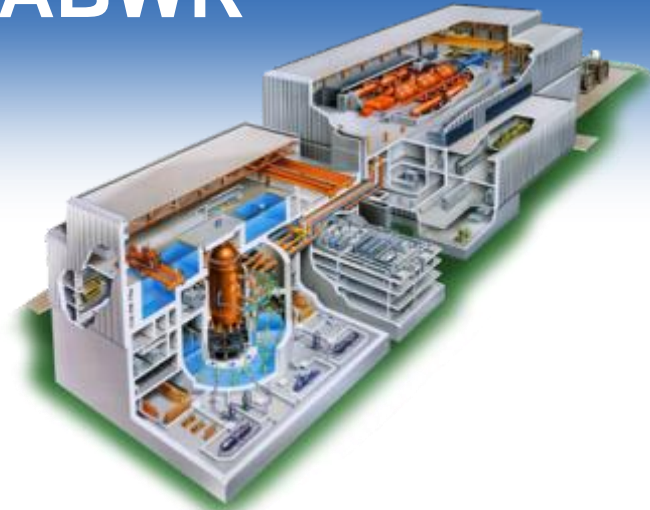
## PWR costs



- No steam generator replacement(s)  
**\$250-300MM**, potential for up to \$2.8B (Crystal River PWR)
- No vessel head replacement  
~**\$32MM**, potential for up to \$600MM (David Besse PWR)
- No Reactor Coolant pump to operate – 0.5% MWe output savings (ESBWR)  
**\$100MM** in lost revenue over 60 years
- ~50 less personnel per BWR unit  
**>\$400MM** over 60 years
- Six additional months of revenue on avg.  
**\$180MM** over 60 years
- ~8 fewer reloads over 60 years

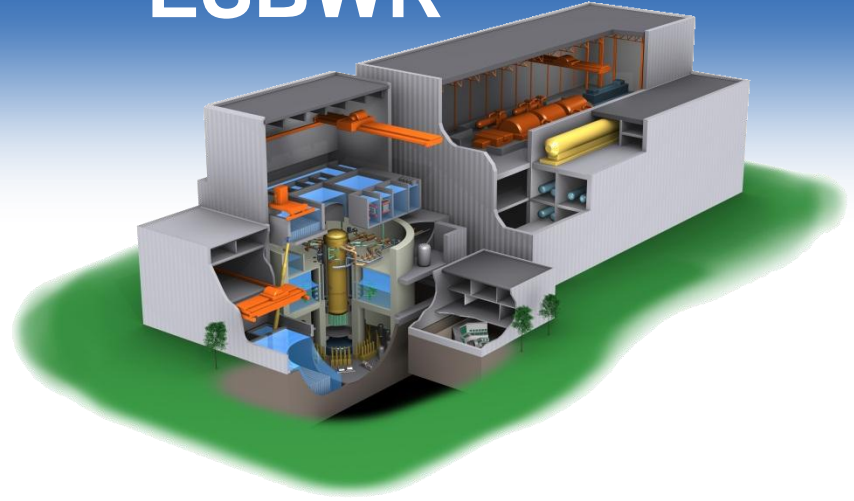
**BWR savings estimated to be more**

# ABWR



- Best in-class CDF
- The only advanced technology in operation today
- Licensed in 3 countries
- 4 ABWRs in operation today
- 4 ABWRs under construction
- 1<sup>st</sup> of a kind plant built in 38 months with repeated success
- Less equipment, piping, etc. than similar sized PWRs

# ESBWR



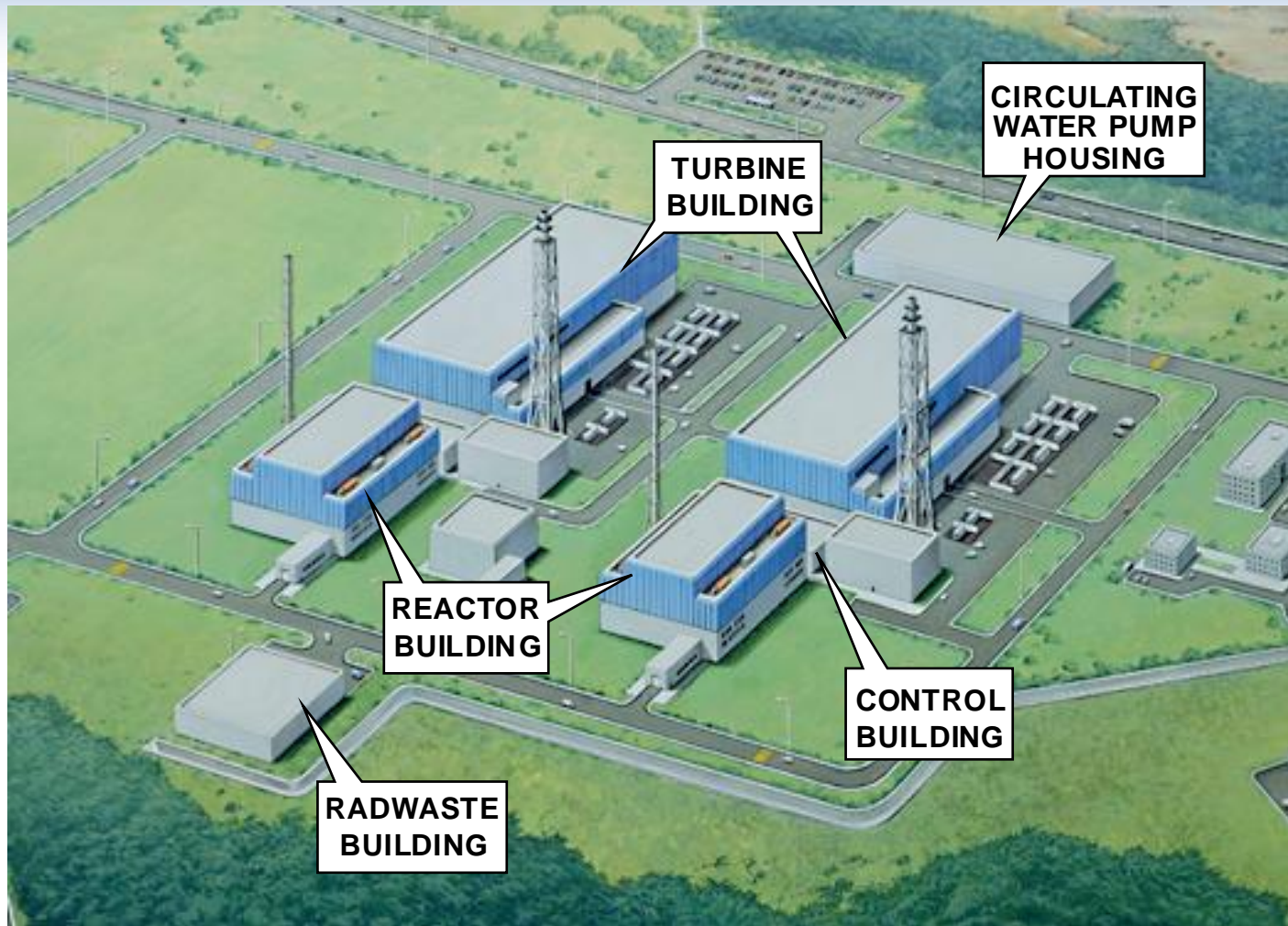
- Industry's lowest CDF
- Passive safety and natural circulation design
- Cooling for >7 days without AC power or human action
- Lowest projected operations & maintenance and staffing costs
- 25% fewer pumps, valves, and motors than active safety nuclear plants
- Completing NRC certification

Lowest core damage frequencies  
(industry standard for plant safety)  
of any Generation III or III+ reactors



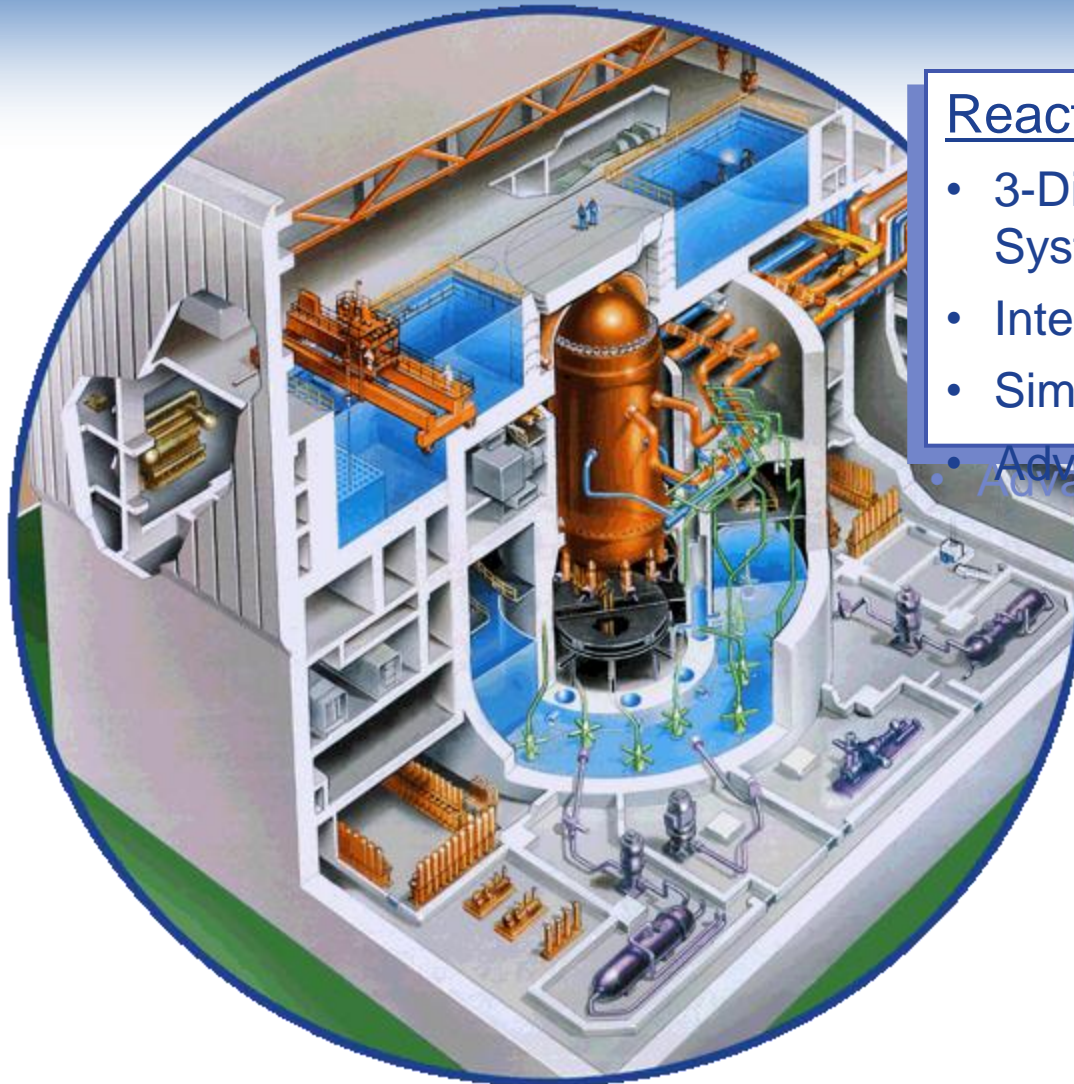
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# Typical Two Unit Site



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# ABWR 3D Cutaway



## Reactor Building

- 3-Division Safety Systems
- Integrated Containment
- Simple Geometry
- Advanced Modularization



Photo.2 Fit up of Shell and Bottom Head



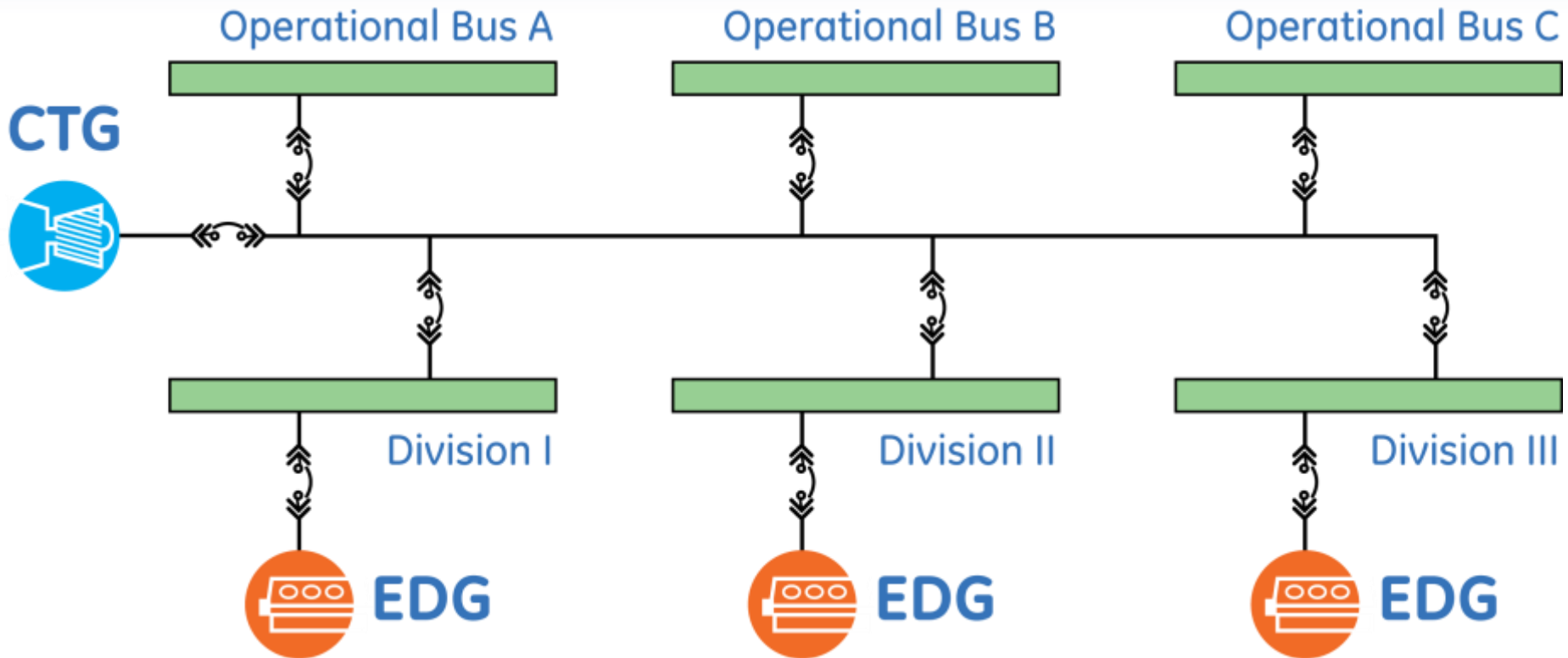
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# ABWR Reactor Recirculation System

- Forced circulation of coolant through core allows for higher heat transfer
- Adjustable speed pumps also control flowrate through core to change reactor power (voids)



# ABWR Key Design Features – Onsite AC Power



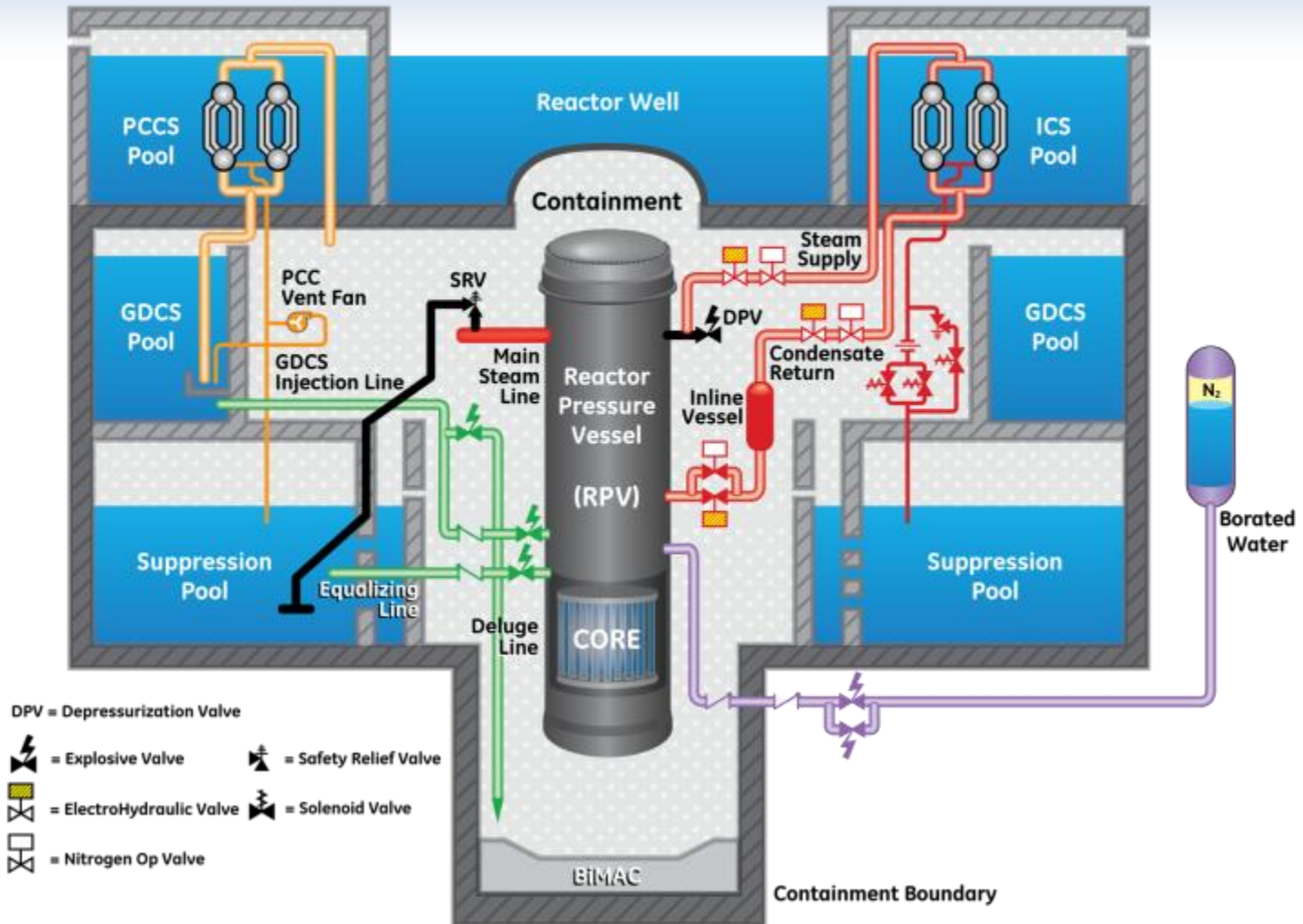


# ESBWR passive safety systems

Passive Containment Cooling System (PCCS)  
Gravity Driven Cooling System (GDCS)

Automatic Depressurization System (ADS)

Isolation Condenser System (ICS)  
Standby Liquid Control System (SLCS)



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# Isolation Condenser System

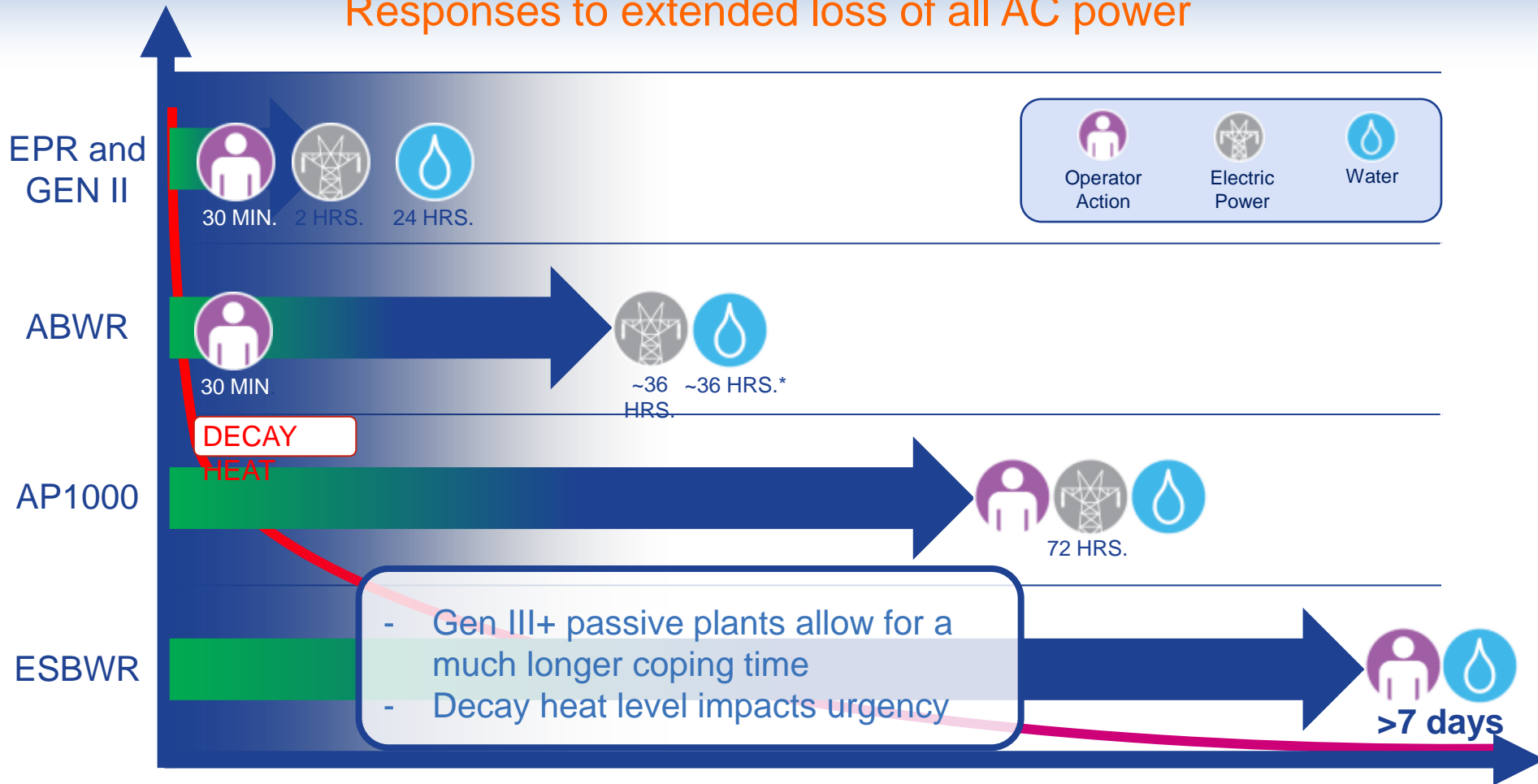
- Fully passive – only requires gravity to function and starts automatically (fails in-service if DC power is lost)
- 4 separate systems housed in reinforced concrete vaults
- Limits reactor pressure (no Safety Relief Valve lifts)
- Steam rises from reactor to the tubes in the condenser pool then gravity pulls the condensed water back into the reactor



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# Responses needed to maintain core cooling

## Responses to extended loss of all AC power



\*ABWR DCD credits water addition at 8 HRS.

References: AP1000: US DCD rev. 18 Section 8.5.2.1, EPR: US DCD Rev. 1 Section 8.4



# BWR Evolution is Natural



Dresden 1



Oyster Creek



Dresden 2



ABWR



ESBWR

